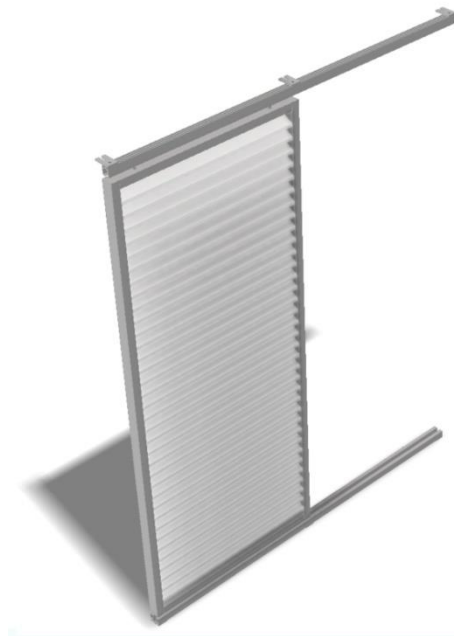




Building Elegance

SLIDING SHUTTERS



Technical Manual

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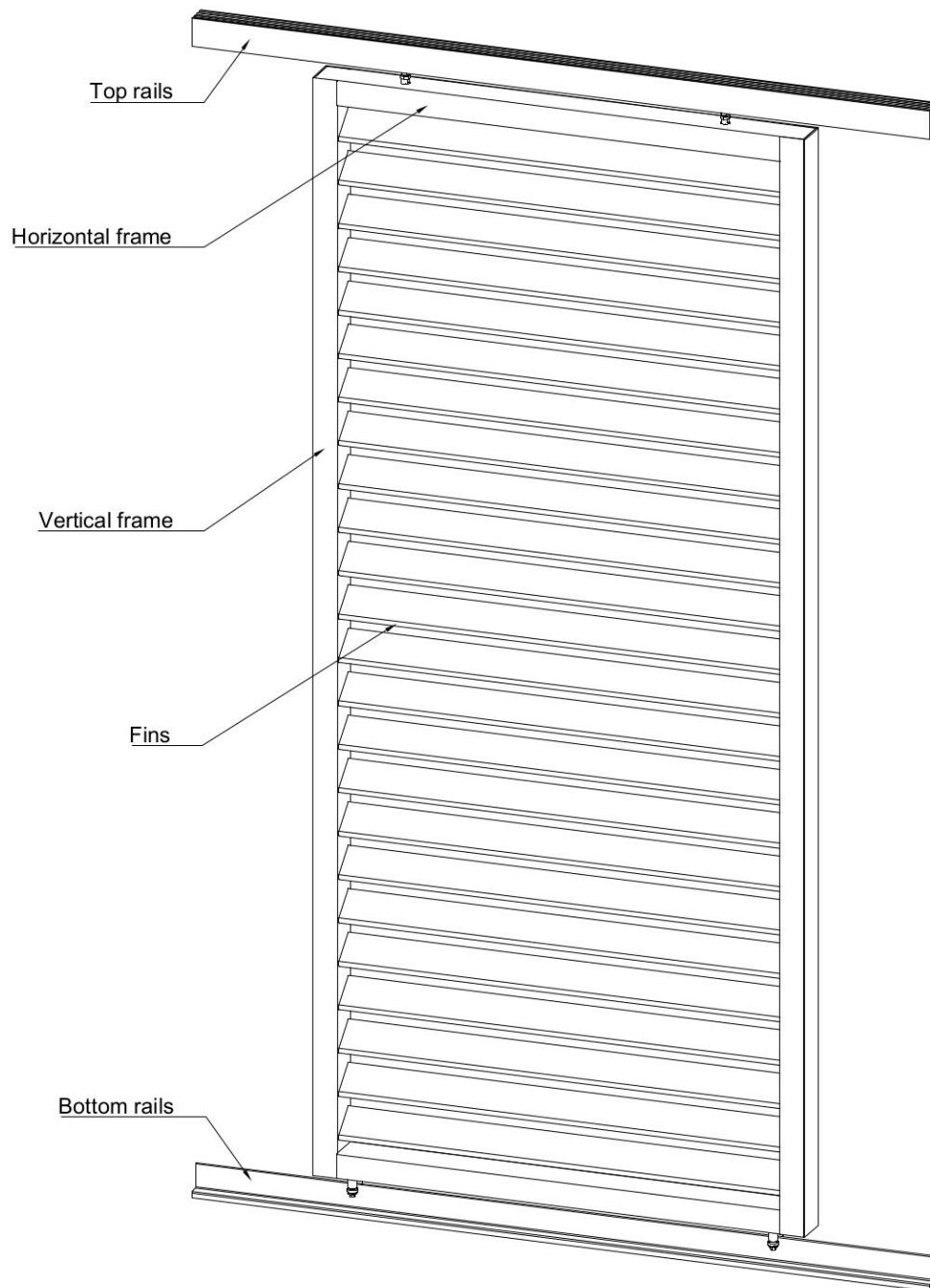
SLIDING SHUTTERS – TABLE OF CONTENT

Sliding Shutters	
Introduction	0004
Configurations	0005
Profiles	0006
Dimensions	
General	0007
Clear height Bottom rail T-profile	0008
Clear height Bottom rail box-profile	0009
Heavy Duty Frame dimensions	0010
Slimline frame dimensions	0011
Fin spans	0012
Fin fixations	
Fin alu rounded 60x10	0013
Fin alu foil 70x15 fixed	0014
Fin wrc rhomboid 68x16 fixed	0015
Fin alu S 70x48	0016
Fin alu Z 70x48	0017
Fin alu rhomboid 68x16	0018
Heavy Duty frame	
Frame assembly	0019
Top runner assembly	0020
Bottom runner assembly	0021
Slimline frame	
Frame assembly	0022
Top runner assembly	0023
Bottom runner assembly	0024
Rail fixation	
Introduction	0025
Bracket spacings	0026
Rail bracket 1	0027
Rail bracket 2	0028
Head rail coupling	0029
Shutter installation	0030
Endstop	0031
Spring endstop	0032
Flat bar frame	
Flat bar frame 60x5	0033
Frame dimensions	0034
Perfo sheet shutter	
Perfo sheet shutter	0035
Frame dimensions	0036

INTRODUCTION

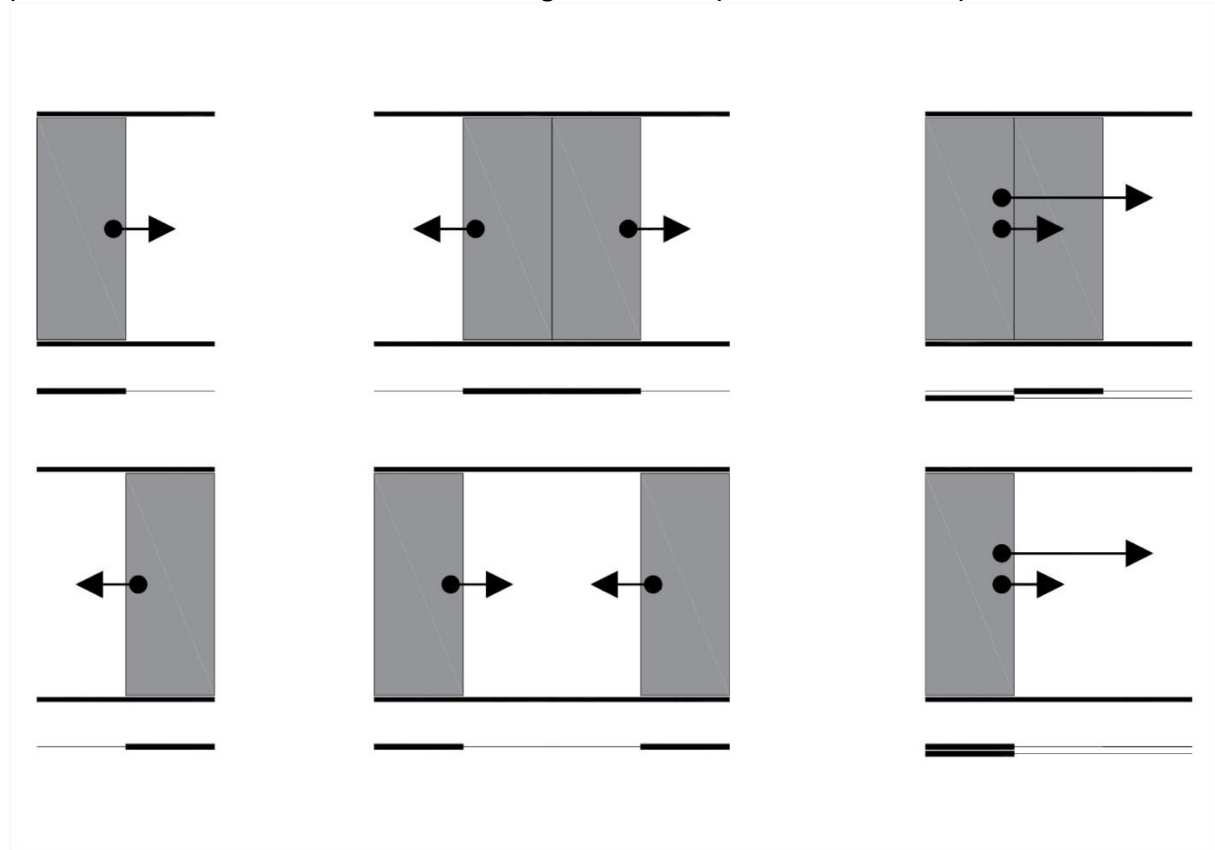
Building Elegance Sliding Shutters consist of the following components:

- Top and bottom rail: The rails provide for the sliding of the shutters
- Horizontal and vertical frame: Forms the casing of the shutter and “carries” the fins.
- Fins: Available in wood and aluminium.



CONFIGURATIONS

The shutter can slide manually or it can be motorized making it possible for the system to function in places where manual positioning is not possible. It also allows for the shutters to become a part of a total building management system which optimises the shading performance of the shutter. Several configurations are possible. See examples below.



Single shutter

Single rail

Motorized: Yes

Manual: Yes

Two shutters

Mid-opening

Single rail

Motorized: Yes

one or two motors

Manual: Yes

Multiple Shutters

Multiple rails

Motorized: Yes

one, two or more

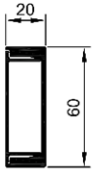
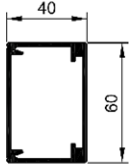
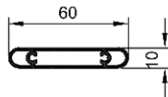
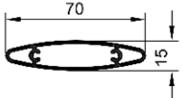
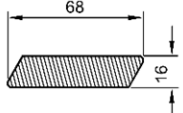
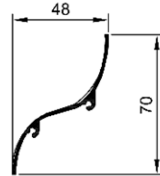
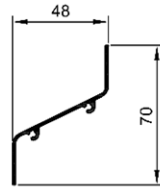
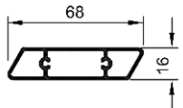
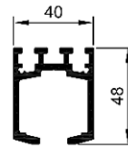
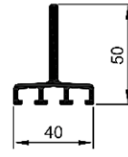
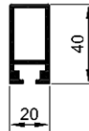
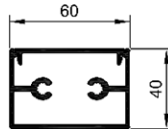
motors

Manual: Yes

Should you need any further information about motorized sliding shutters, please refer to the document « 0105 Sliding Shutter-Motorization » or feel free to contact us at any time.

PROFILES

Below is an overview of all profiles that are being used to assemble a sliding shutter

Frame profiles	Fins	Rail profiles
<p>Vertical frames</p>  <p>Slimline vertical frame Application: fixed system Material: Aluminium</p>  <p>Vertical frame 60x40 Application: fixed system and adjustable system Material: Aluminium</p>	 <p>Fin alu rounded 60x10 Application: fixed system Material: Aluminium</p>  <p>Fin alu foil 70x15 fixed Application: fixed system Material: Aluminium</p>  <p>Fin WRC rhomboid 68x16 Application: fixed system and adjustable system Material: Western Red Cedar</p>  <p>Fin alu S 70x48 Application: fixed system Material: Aluminium</p>  <p>Fin alu Z 70x48 Application: fixed system Material: Aluminium</p>  <p>Fin alu rhomboid 68x16 Application: fixed system Material: Aluminium</p>	 <p>Top Rails 40x48 Max. shutter weight: 120kg Material: Aluminium</p>  <p>Bottom Rails T 40x50 Material: Aluminium</p>  <p>Bottom Rails box 20x40 Material: Aluminium</p>
<p>Horizontal frames</p>  <p>Horizontal frame 60x40 Application: fixed system Material: Aluminium</p>		

DIMENSIONS - GENERAL

Both top and bottom rails of a sliding shutter system are fixed to consoles. The space between the top and bottom console is called the “clear height”. When the clear height is known, the shutter height can be determined.

When the preferred shutter height and width are determined a checkup must be done whether they fit within the possible range of frame dimensions:

The maximum possible shutter dimensions (height and width) depend on:

- Frame type
- Fin system
- Fin type
- Windloads that act on the shutter surface

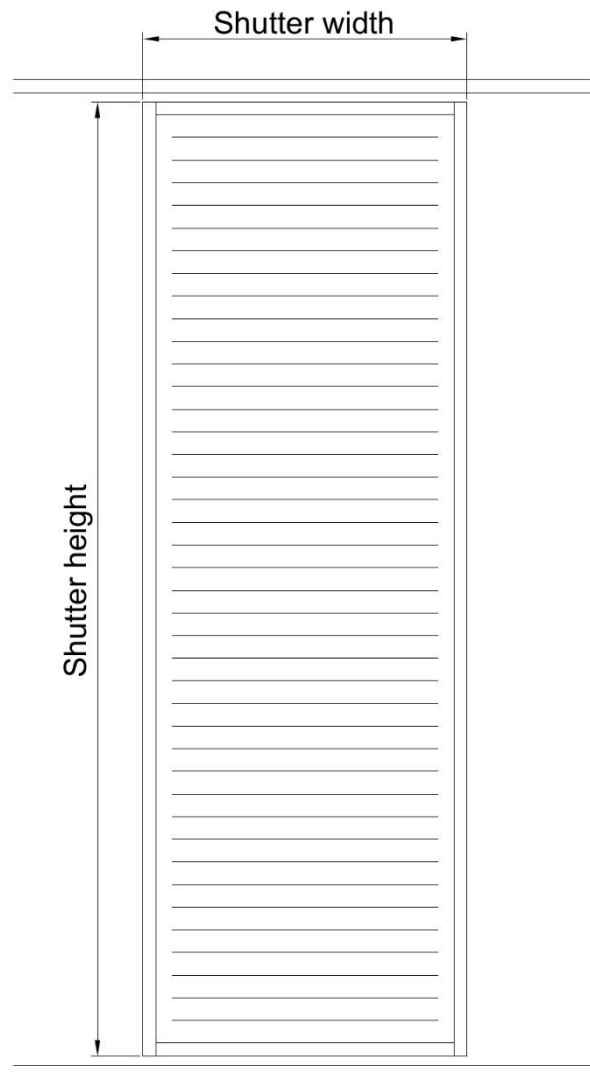
To determine if a certain configuration of frame and fins is possible, do the following two checks:

1. Check frame strength:

Per frame type and fin system, a maximum possible shutter height is given, depending on shutter width and wind loads (See graphs on next pages).

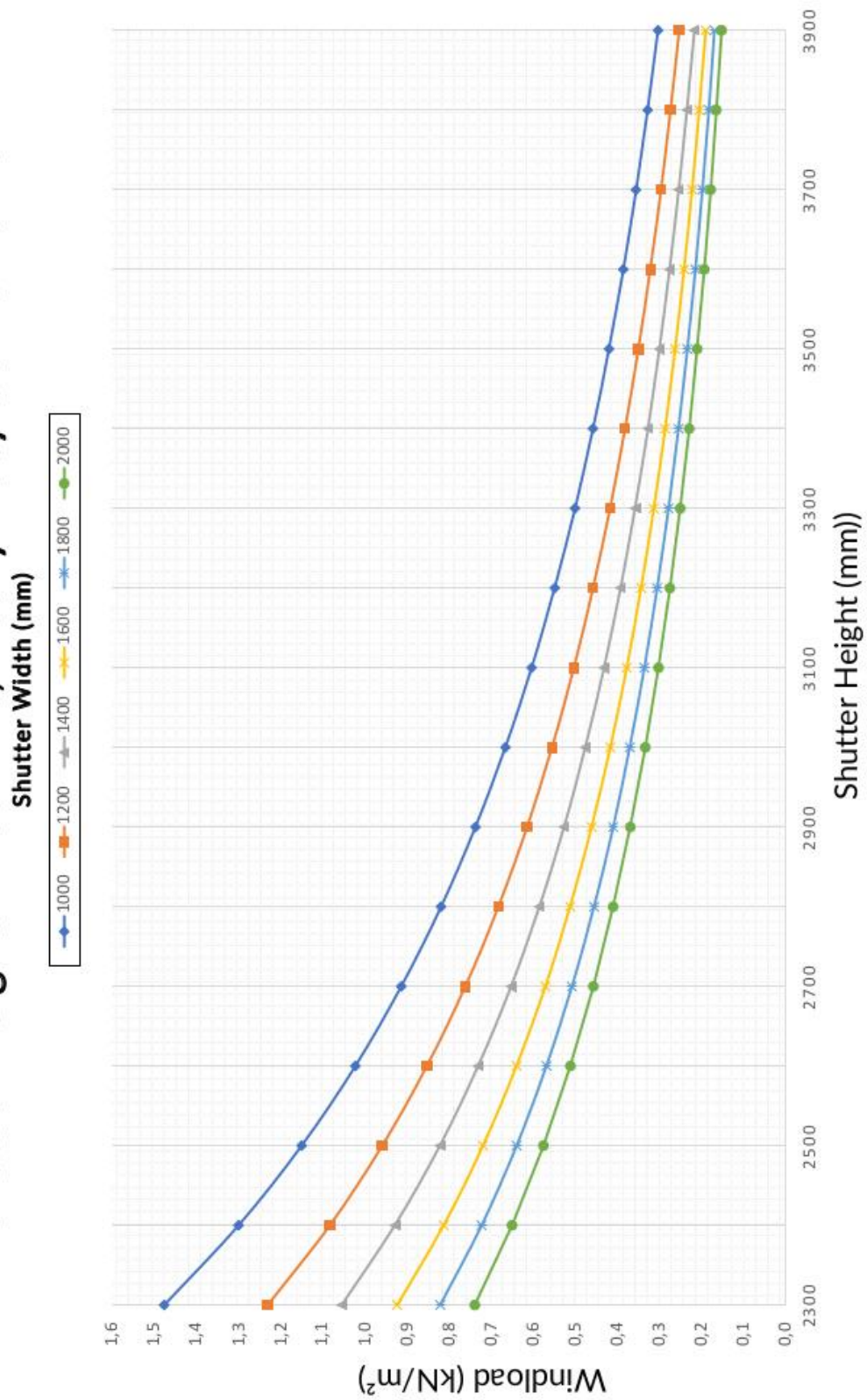
2. Check fin spans:

Check if chosen fin can span the shutter width that is set at check #1. (See the fin span graph)



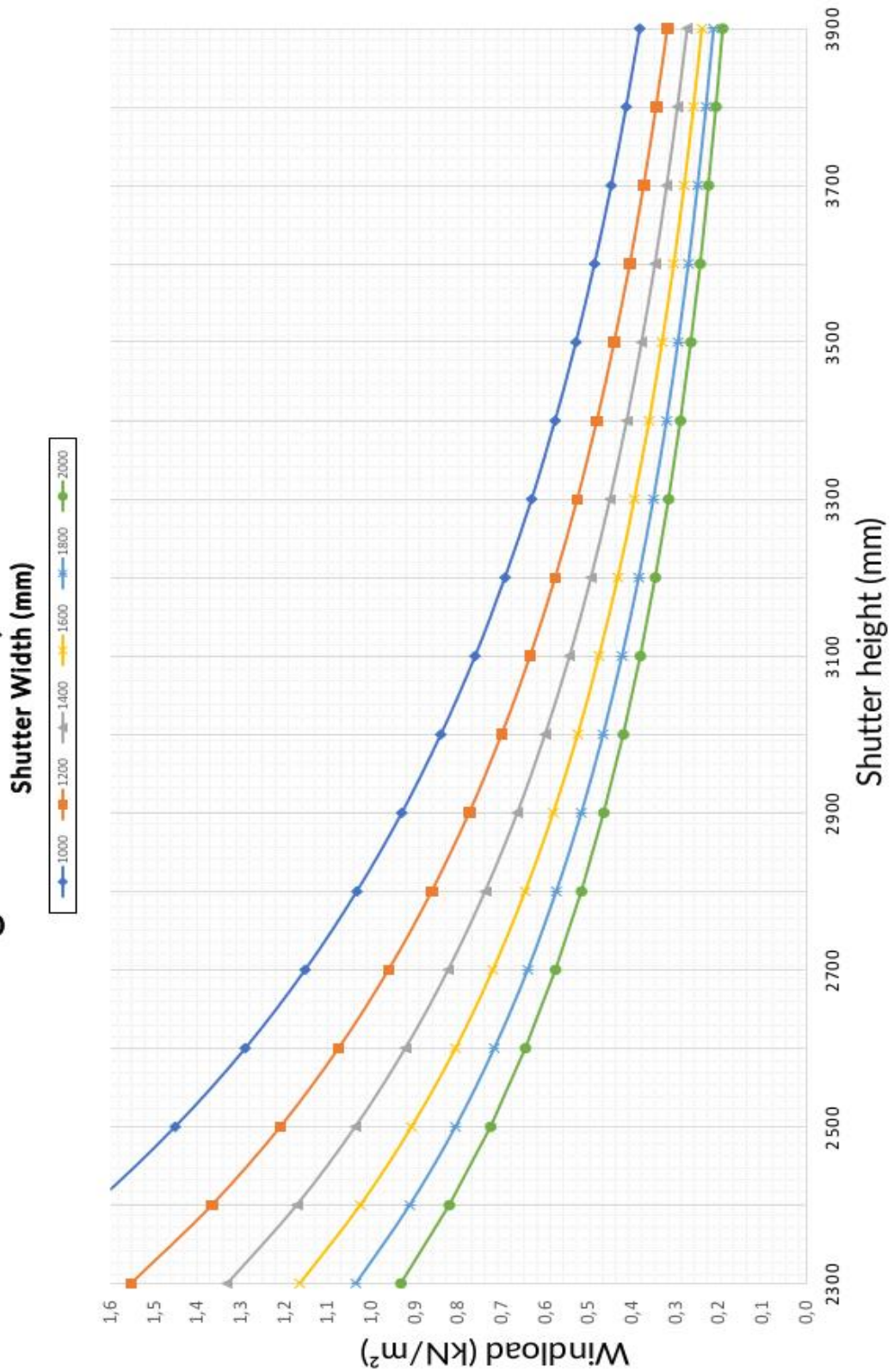
DIMENSIONS – 60x40 FRAME DIMENSIONS

Shutter Heights fixed Fins, Heavy Duty 60x40 frame

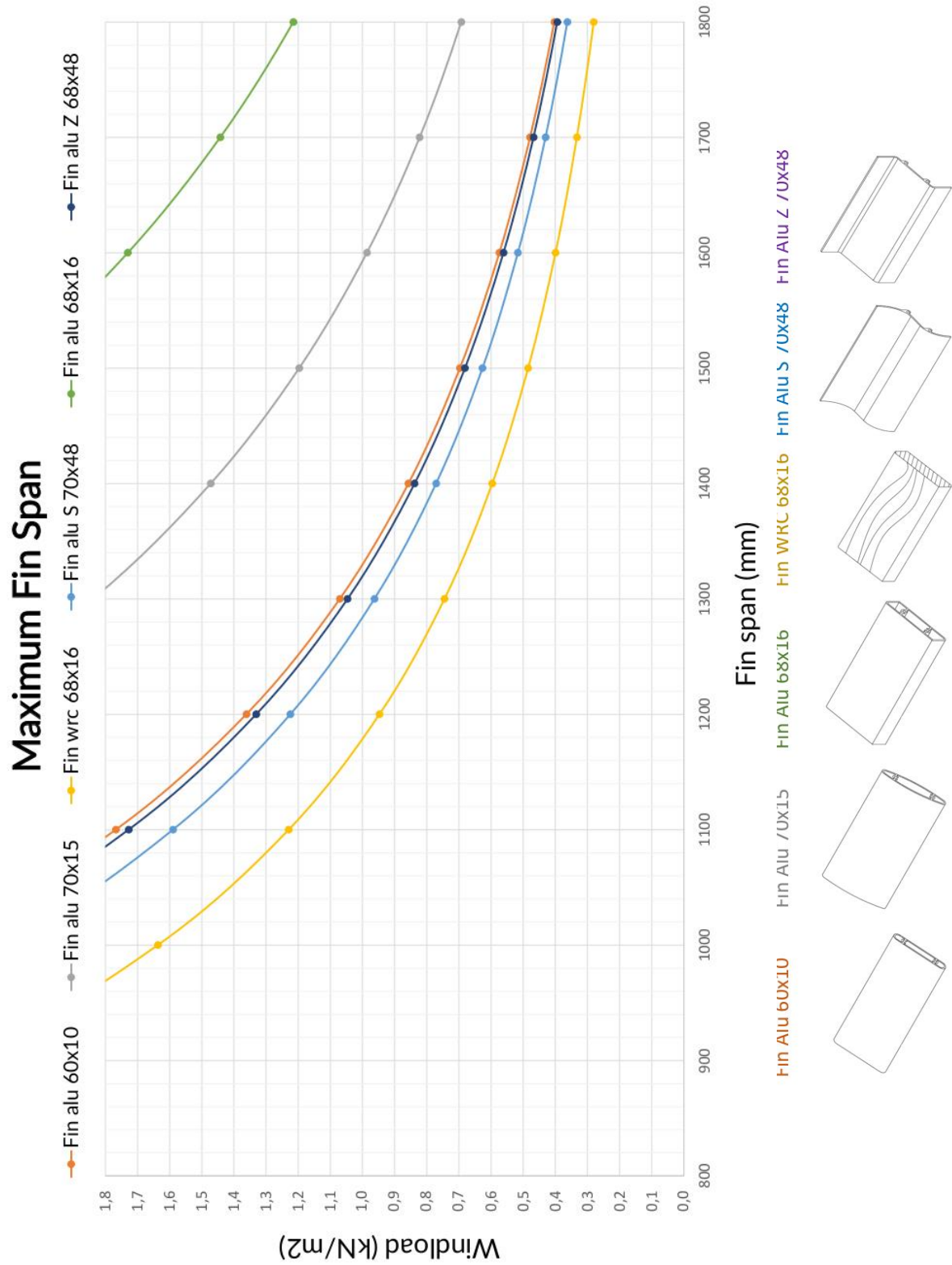


DIMENSIONS – 60x20 FRAME DIMENSIONS

Shutter Heights fixed Fins, Slimline 60x20 frame

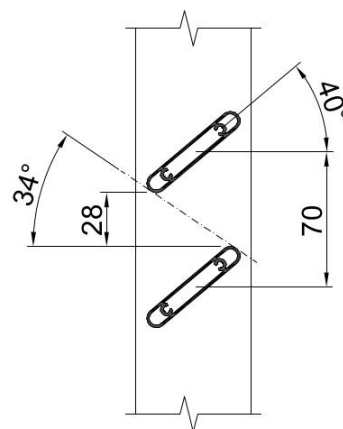
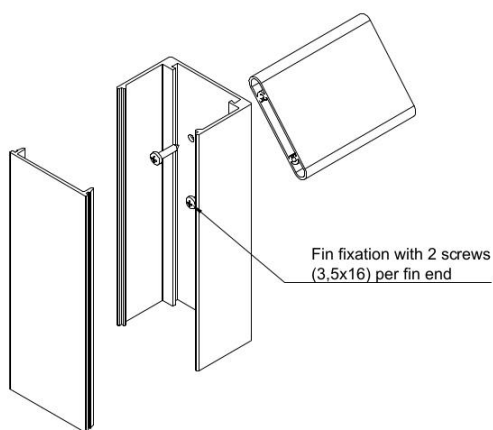
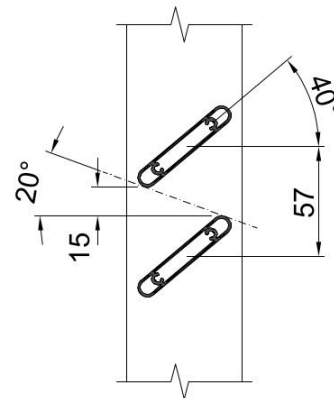
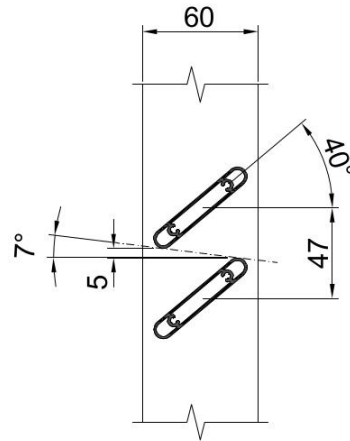
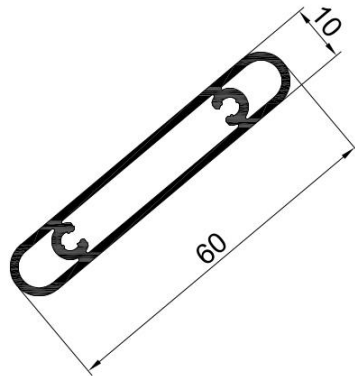


DIMENSIONS – FIN SPANS



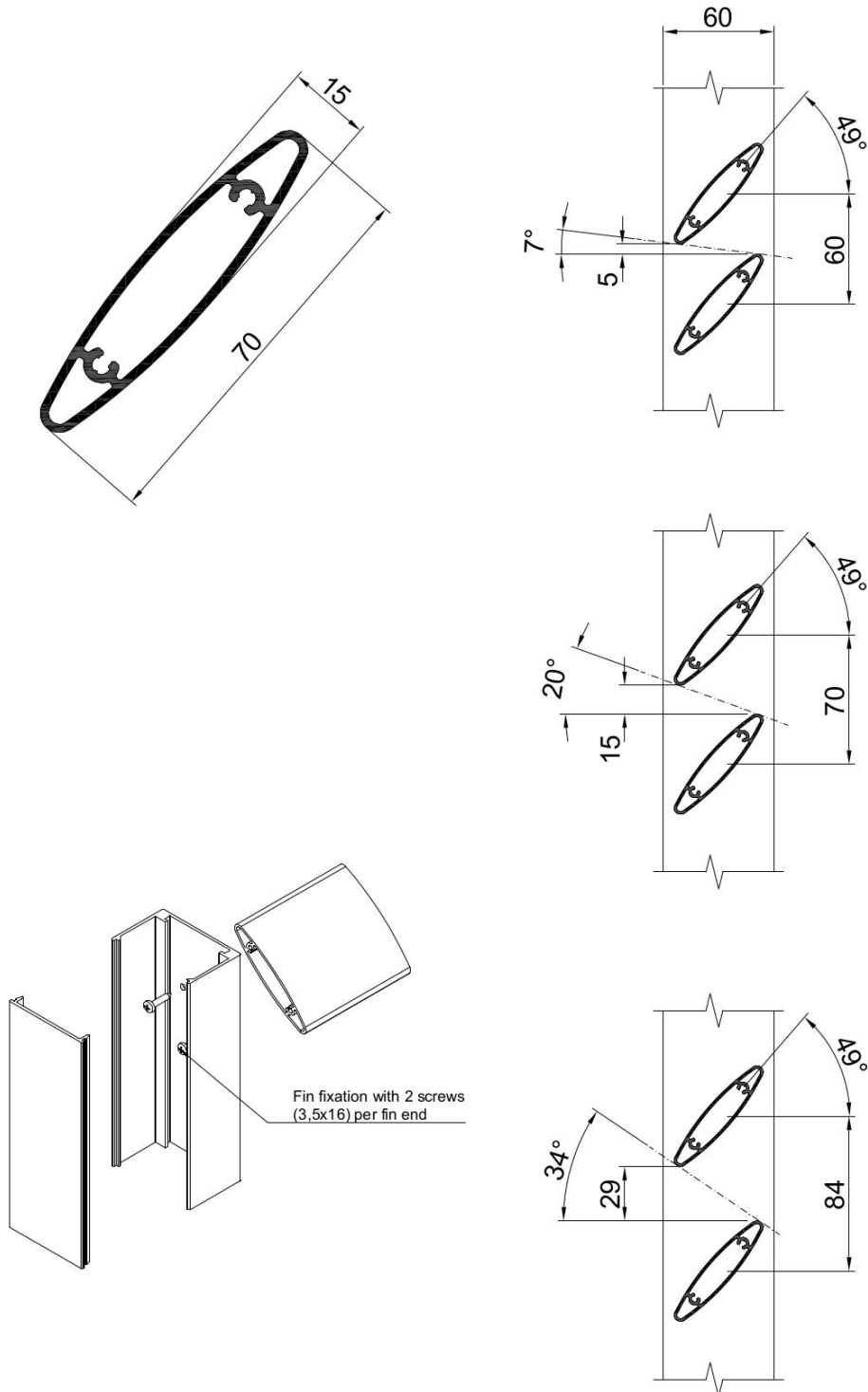
FIN FIXATIONS – FIN ALU ROUNDED 60x10

Fin fixations – Fin alu rounded 60x10



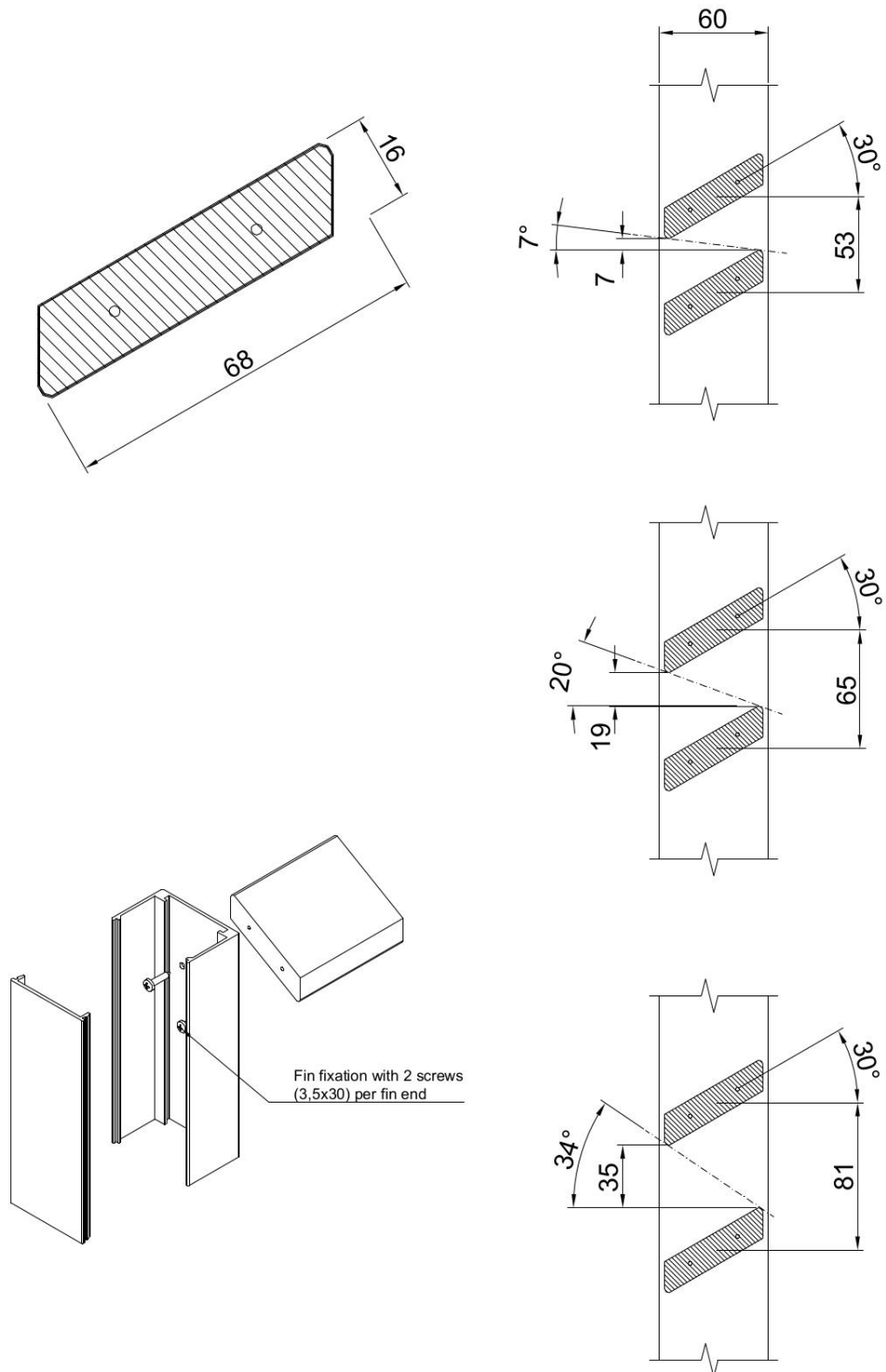
FIN FIXATIONS – FIN ALU FOIL 70x15

Fin fixations – Fin alu rounded 60x10



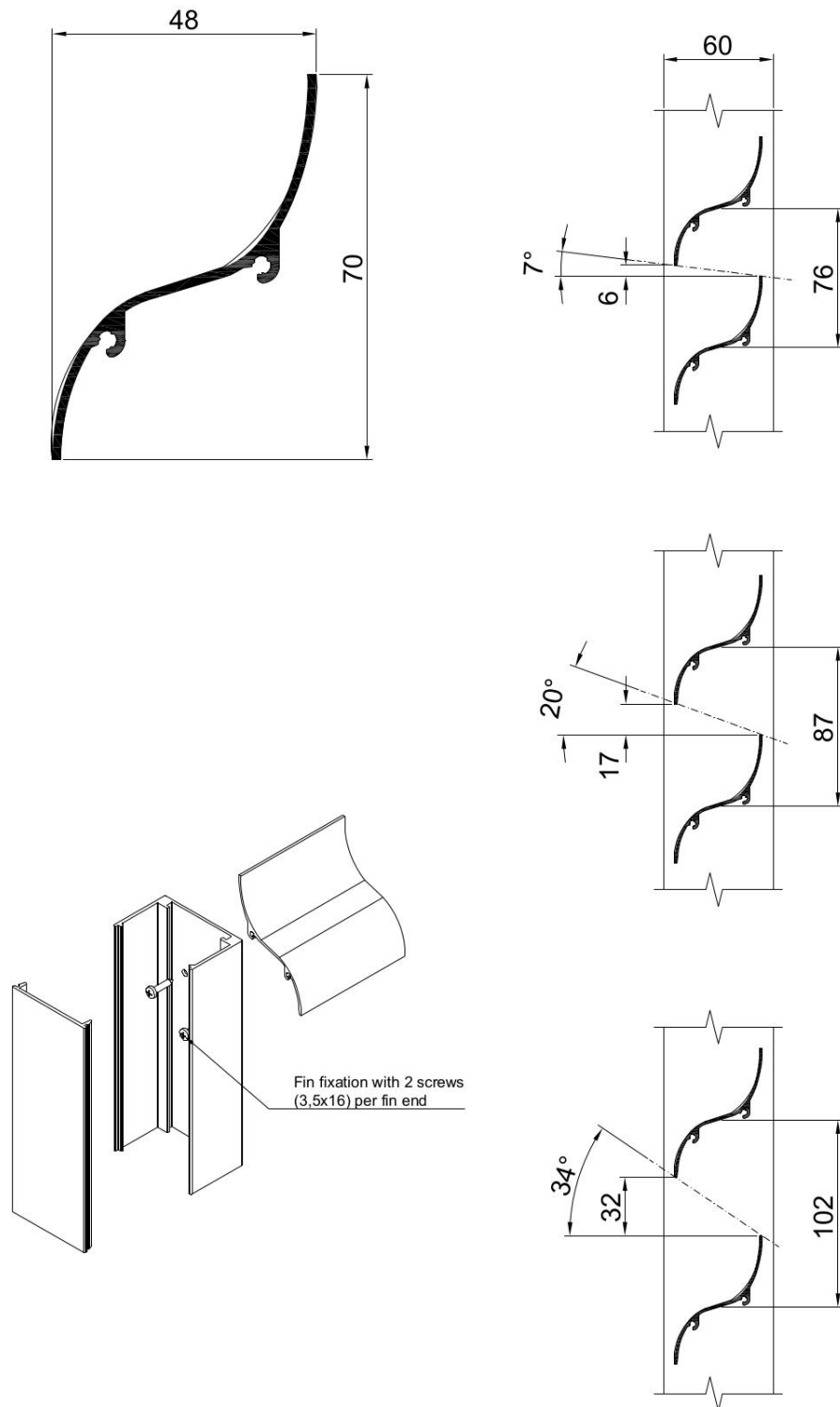
FIN FIXATIONS – FIN WRC RHOMBOID 68x16

Fin fixations – Fin WRC Rhomboid 68x16



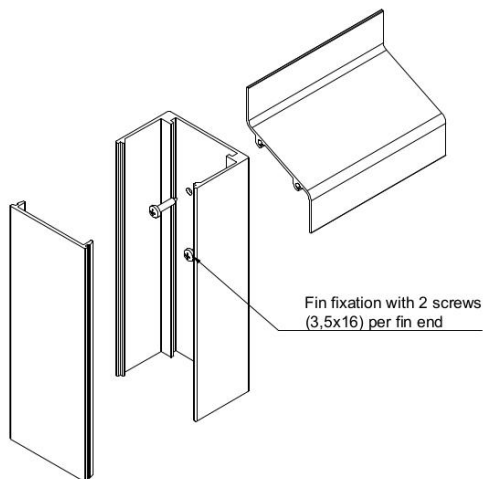
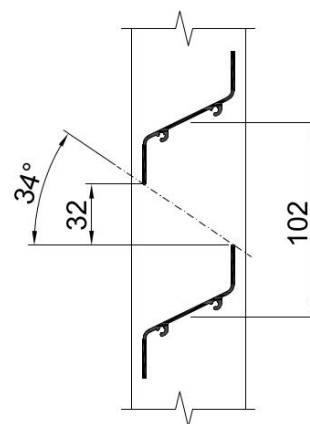
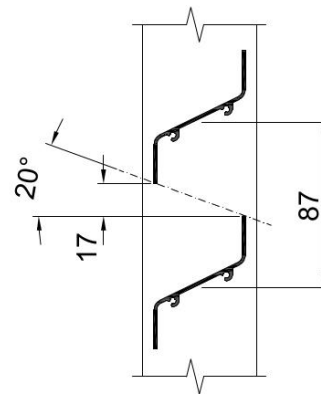
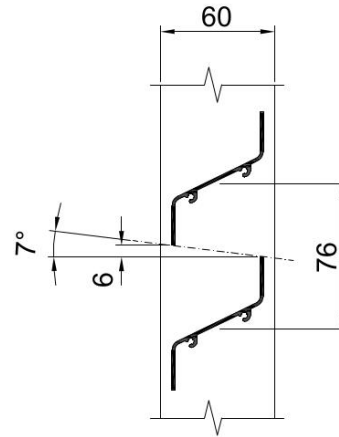
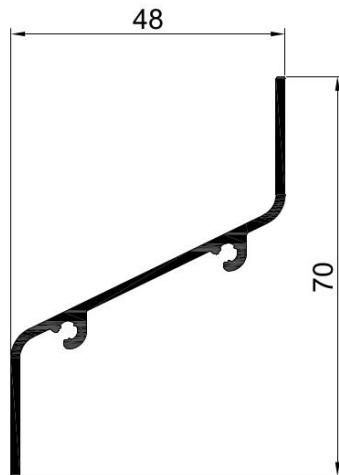
FIN FIXATIONS – FIN ALU S 70x48

Fin fixations – Fin Alu S 70x48



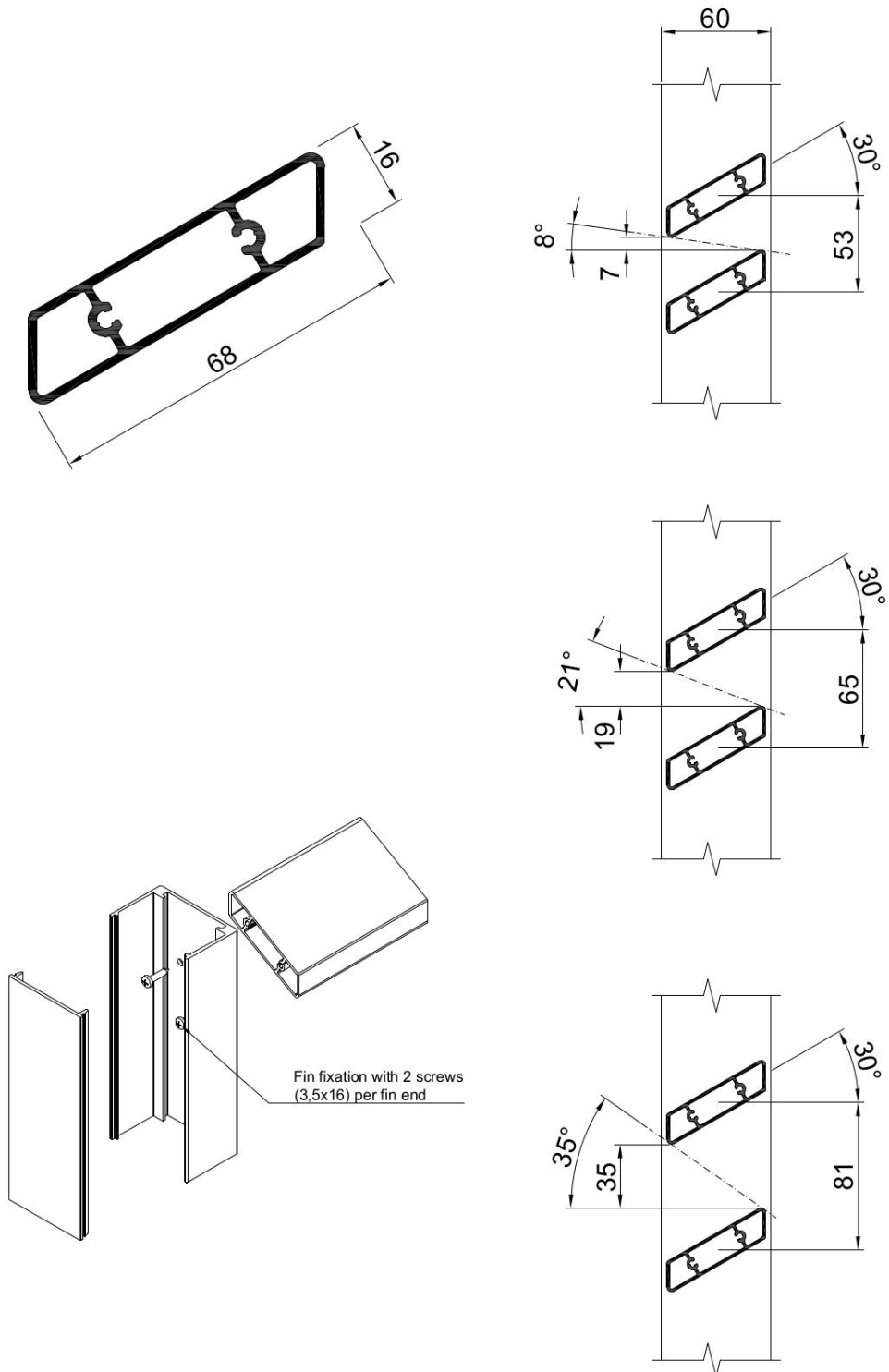
FIN FIXATIONS – FIN ALU Z 70x48

Fin fixations – Fin Alu Z 70x48

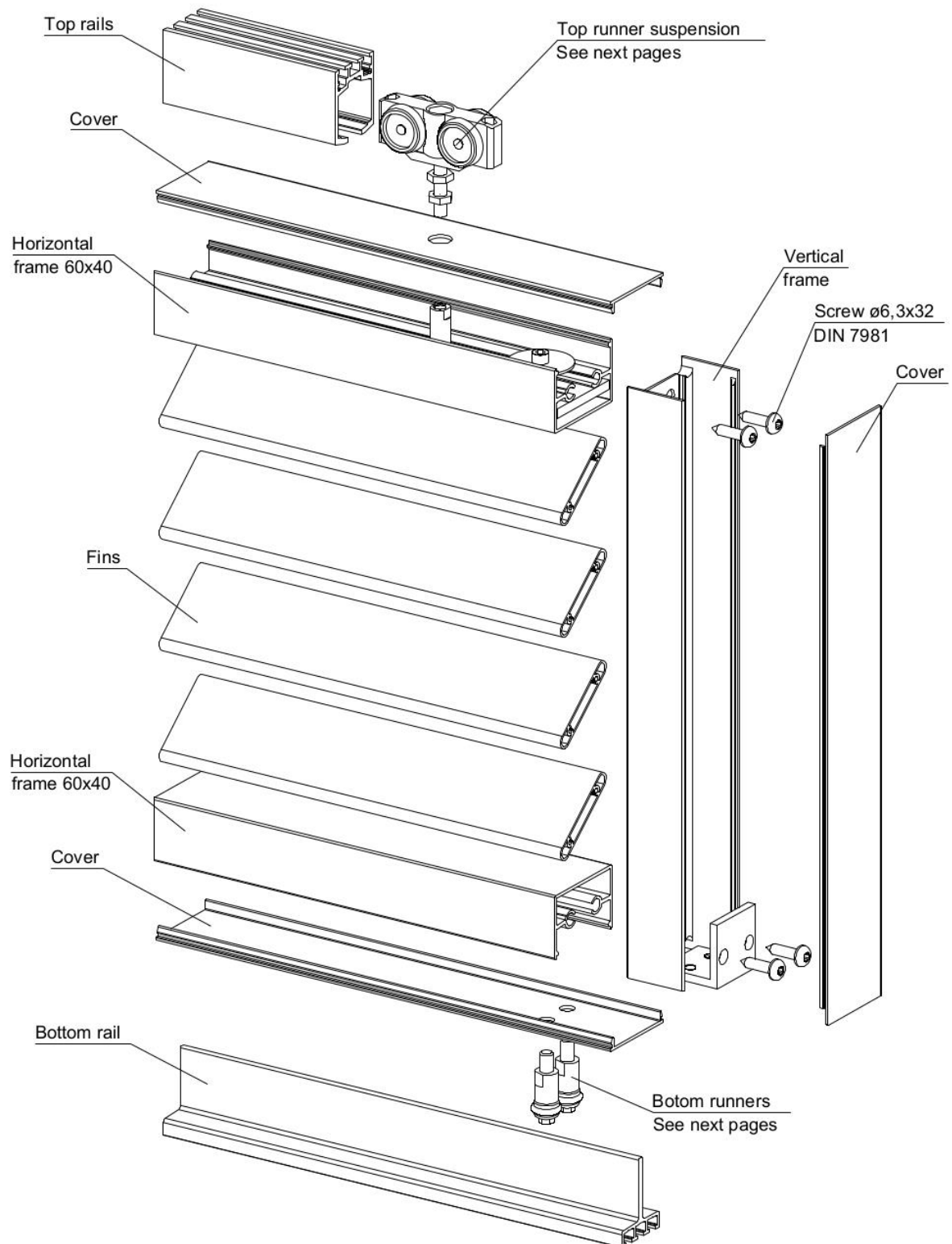


FIN FIXATIONS – FIN ALU RHOMBOID 68x16

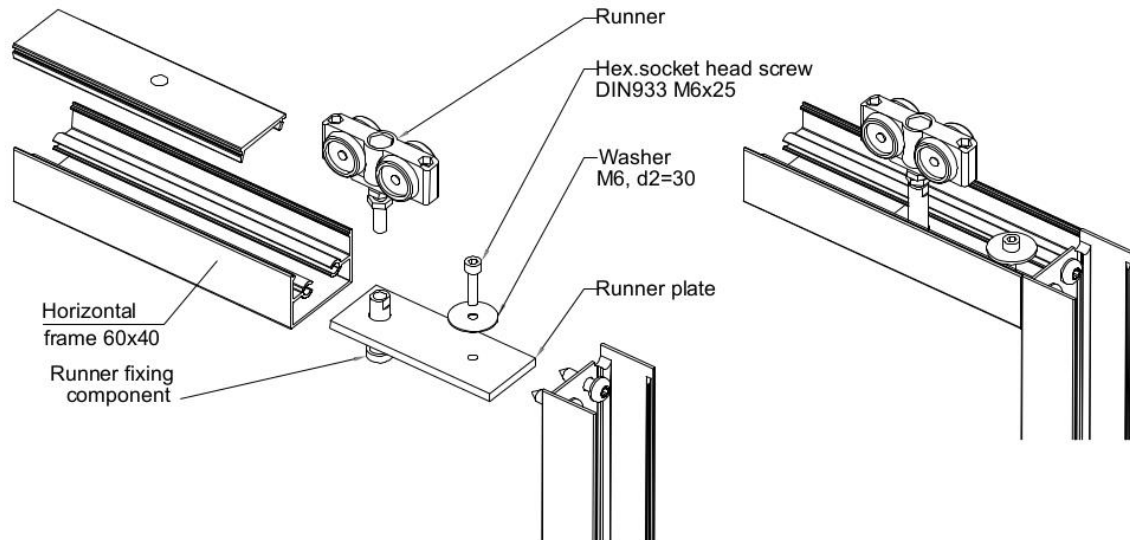
Fin fixations – Fin Alu Rhomboid 68x16



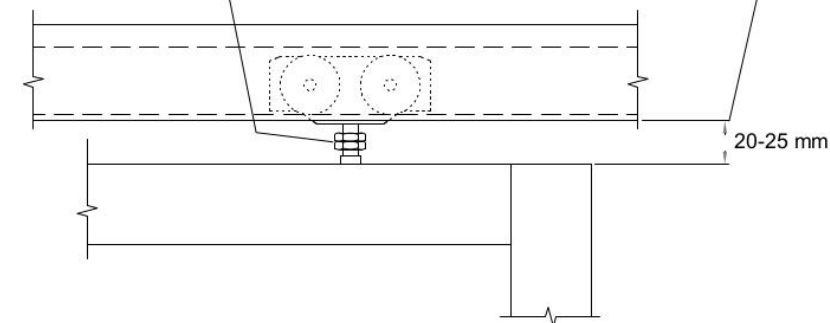
HEAVY DUTY 60x40 FRAME – FRAME ASSEMBLY



HEAVY DUTY 60x40 FRAME – TOP RUNNER ASSEMBLY

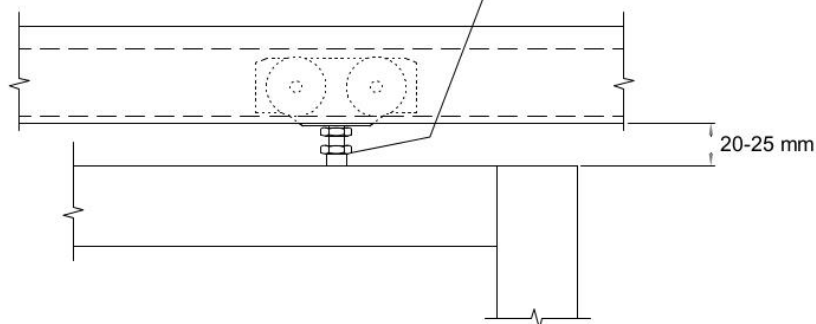


Turn this nut to level the screen vertically

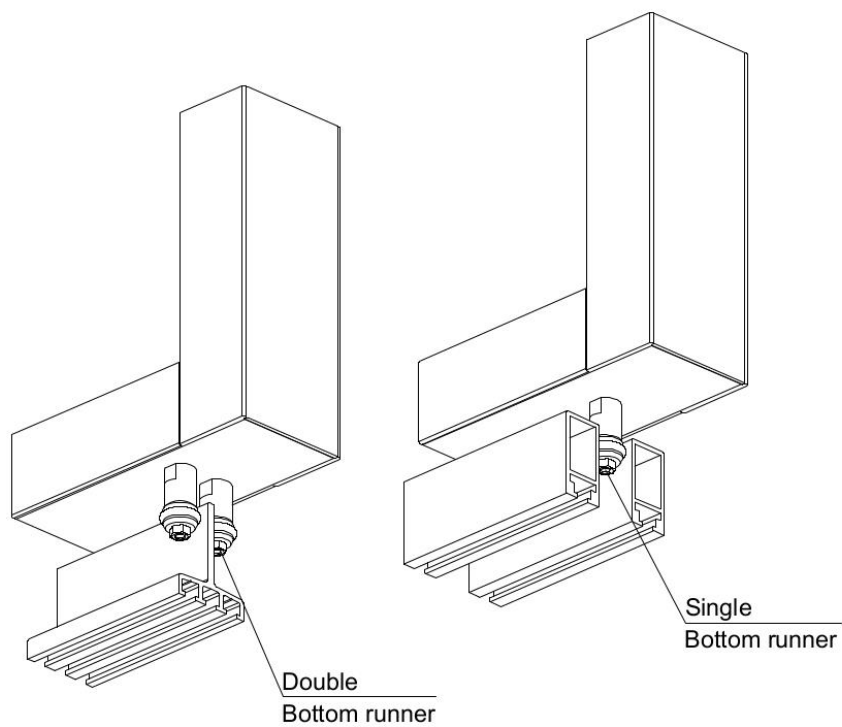
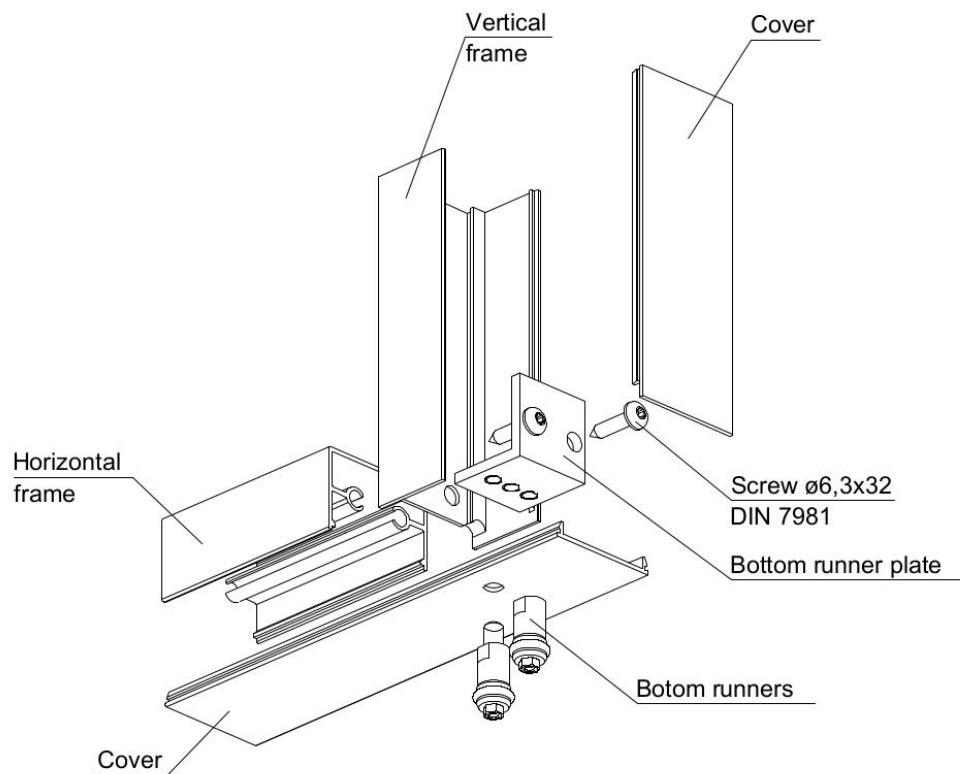


CAUTION !!
The maximum distance between top rails and horizontal frame is 25 millimeters. A greater distance will cause the screen to fall out it's runner

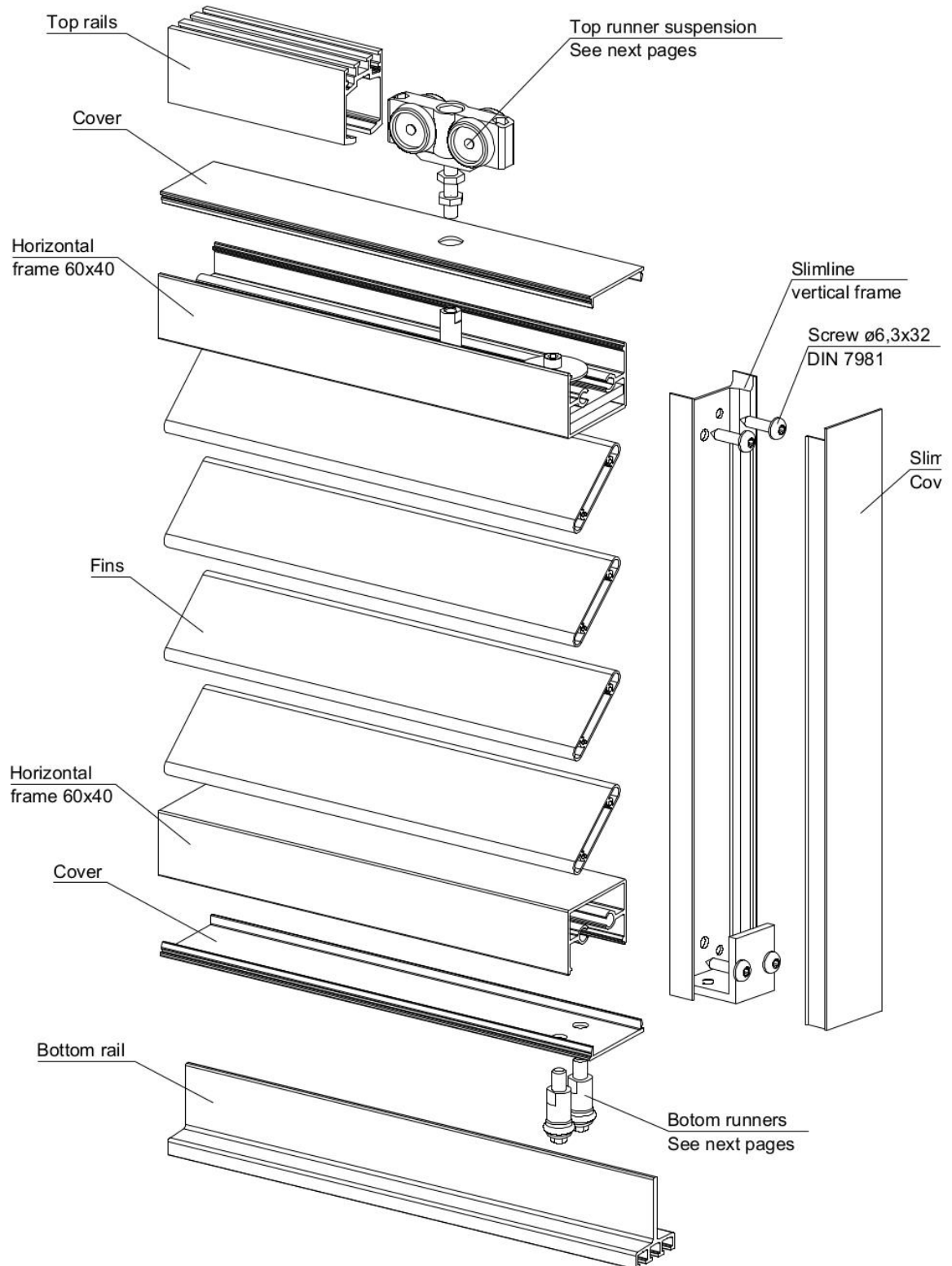
When the screen is levelled tighten the nut to the frame to safely secure the screen



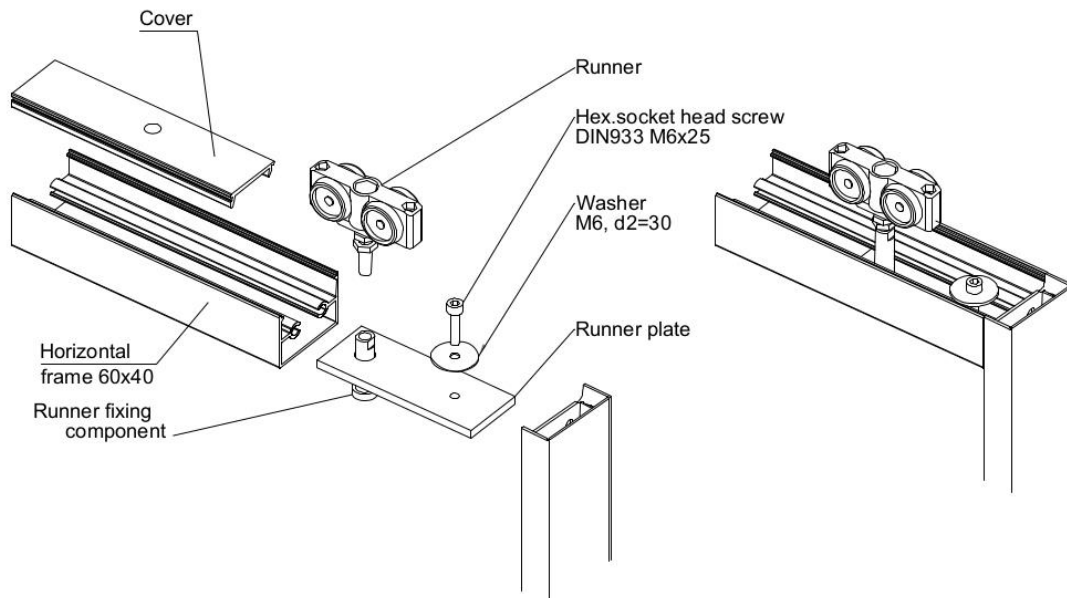
HEAVY DUTY 60x40 FRAME – BOTTOM RUNNER ASSEMBLY



SLIMLINE 60x20 FRAME – FRAME ASSEMBLY

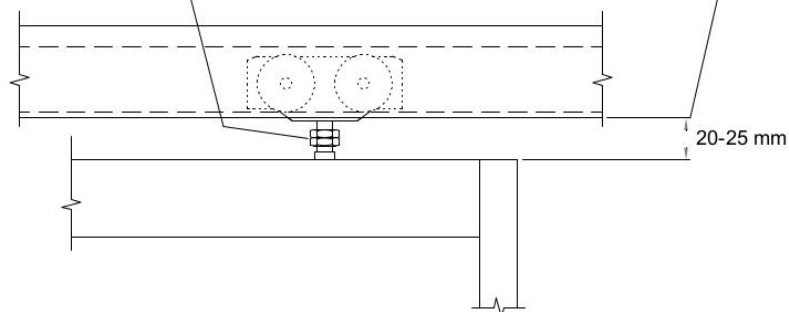


SLIMLINE 60x20 FRAME – TOP RUNNER ASSEMBLY

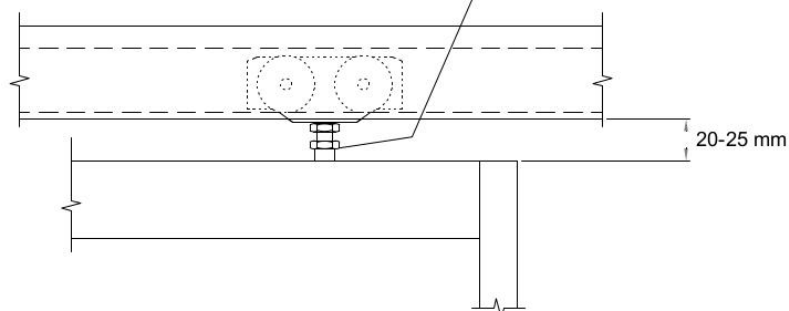


Turn this nut to level
the screen vertically

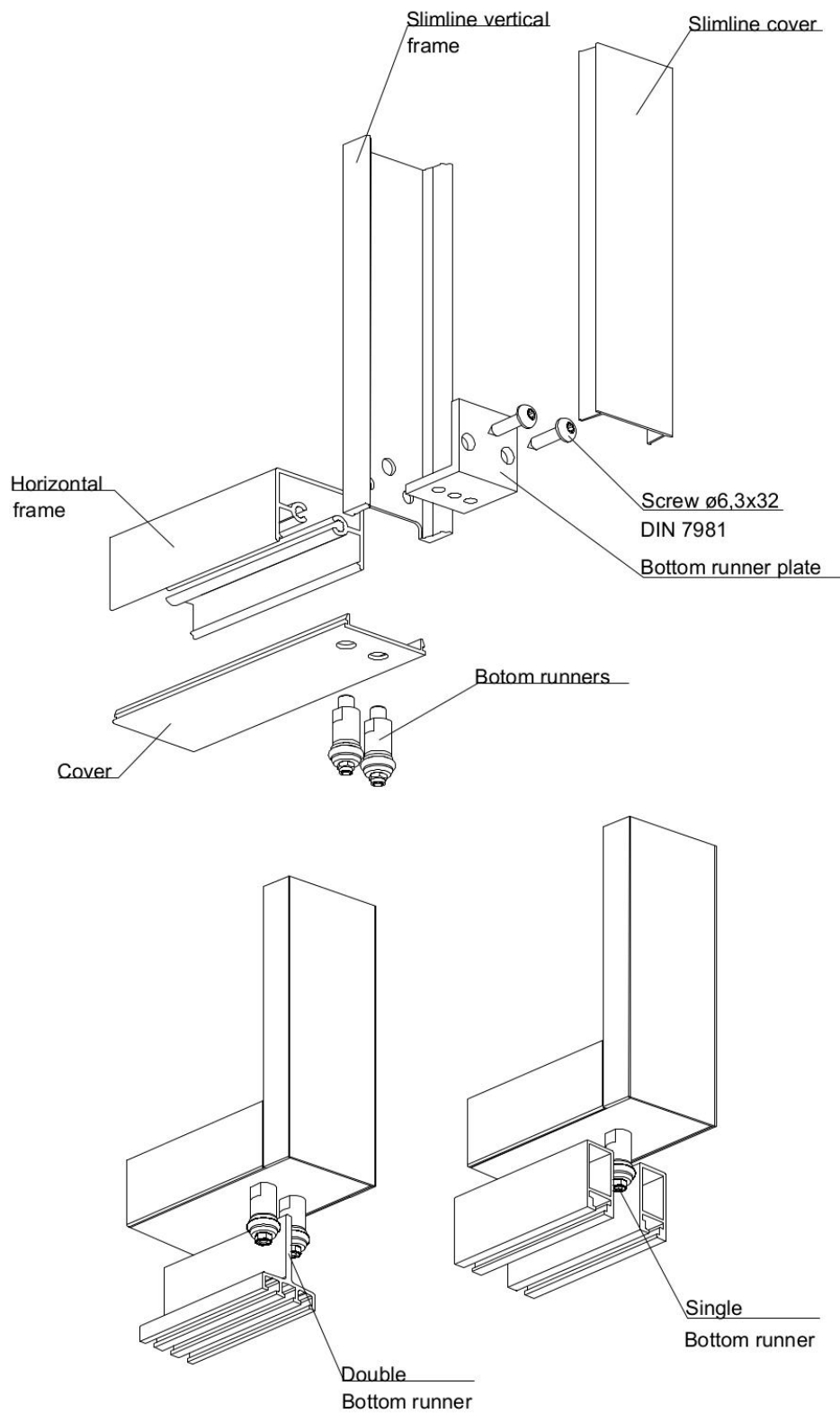
CAUTION !!
The maximum distance between top
rails and horizontal frame is
25 millimeters.
A greater distance will cause the
screen to fall out it's runner



When the screen is levelled
tighten the nut to the frame to safely
secure the screen

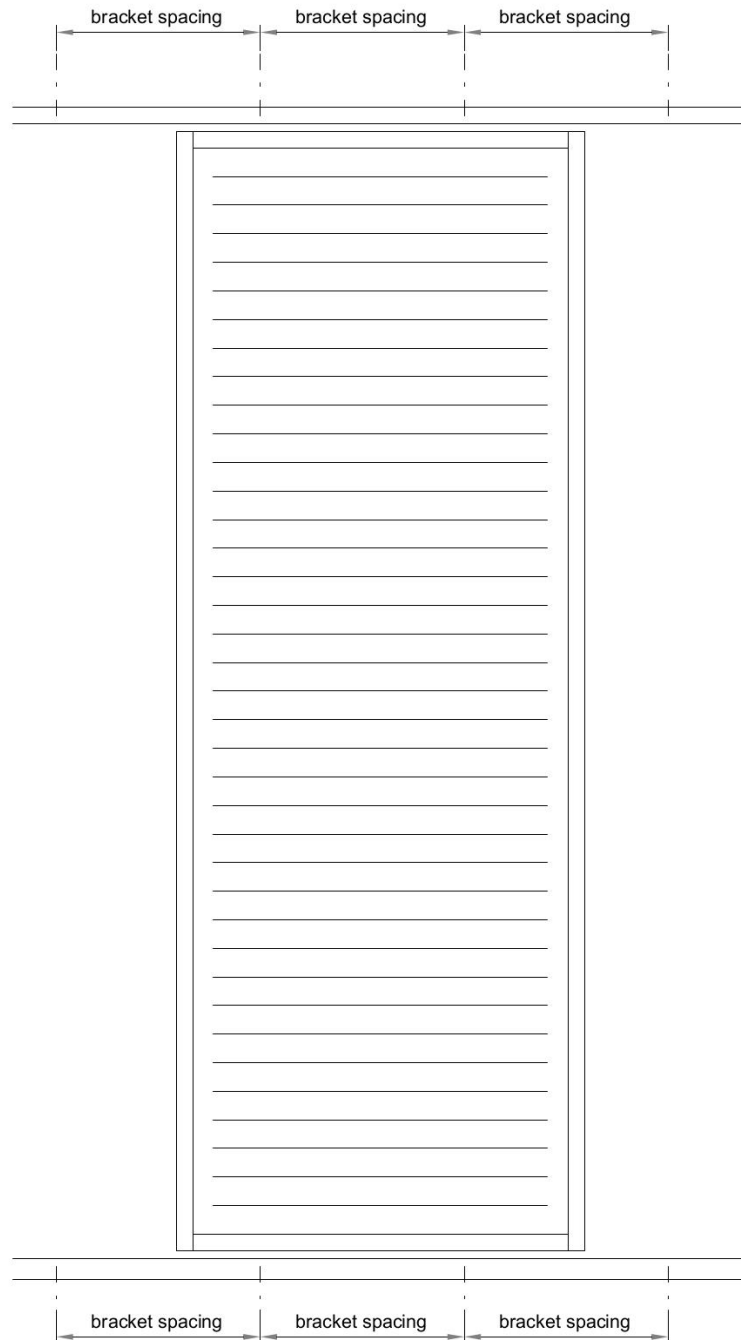


SLIMLINE 60x20 FRAME - BOTTOM RUNNER ASSEMBLY



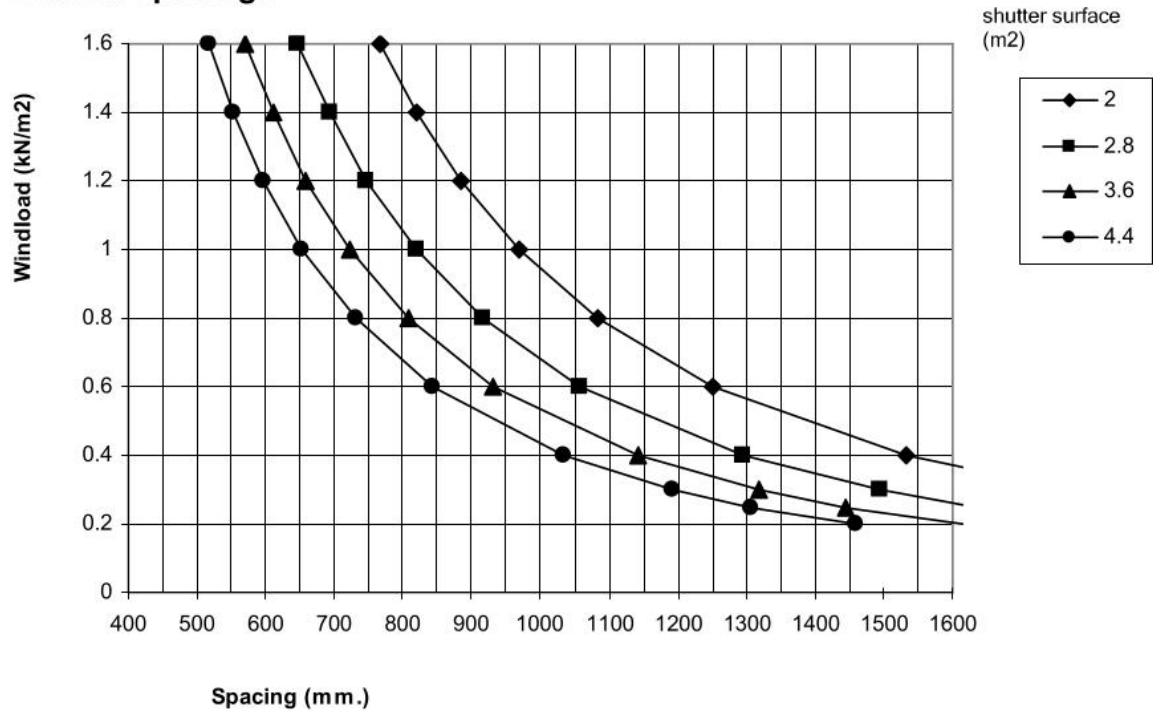
RAIL FIXATION - INTRODUCTION

Fixation of the top and bottom rails to a building structure (like a ceiling, balcony, steel beam etc) is done with multiple rail brackets. For the top rails there are 2 standard solutions and the bottom rails is fixed with screws. These solutions are explained on the next pages. Depending on windload and shutter surface, the distance between the rails-brackets can vary. The graph on the next page shows which fixation distance should be used.



RAIL FIXATION – BRACKETS SPACING

Bracket spacings

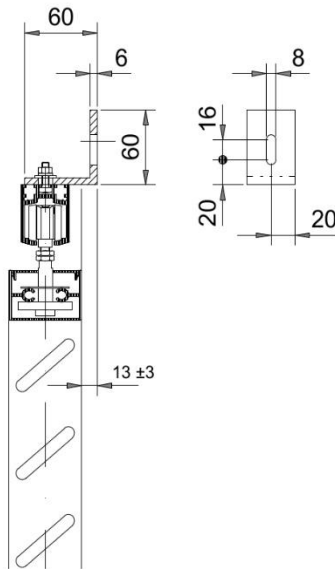
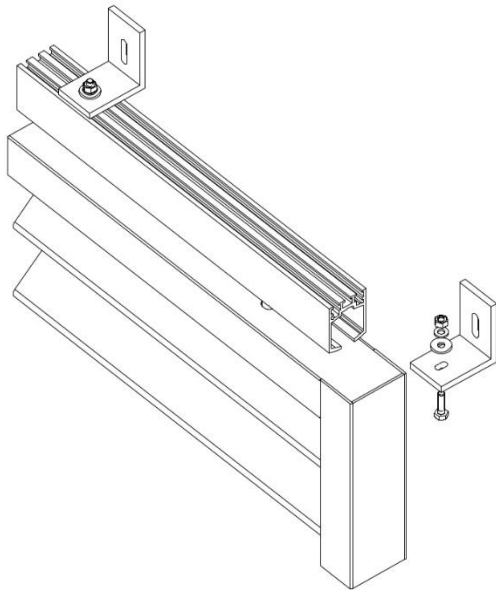


Please note :

for calculation of a fixation distance with a shutter surface other than shown in the graph, the fixation distance according to a 2,8m² screen distance can be multiplied with :

$$\sqrt{\frac{2,8}{\text{shuttersurface}}}$$

RAIL FIXATION – RAIL BRACKET 1



Loads, applied on the rails brackets come from the dead weight of the shutters and wind induced pressure and suction on the shutters :

The connection between the bracket and the building structure must be able to withstand the above loads.

1. Shutter weight (Fweight)

To calculate the shutter weight shown in the picture below as "Fweight", the square-meter shutter weight must be multiplied with the actual shutter surface :

The square-meter shutter weight mainly depends on fin-type :

Fin 1 (Alu rounded 60x10): 83 N/m²

Fin 3 (Alu foil 70x15) : 106 N/m²

Fin 5 (WRC 68x16) : 82N/m²

Fin 6 (Alu S 70x48) : 93N/m²

Fin 7 (Alu Z 70x48) : 93N/m²

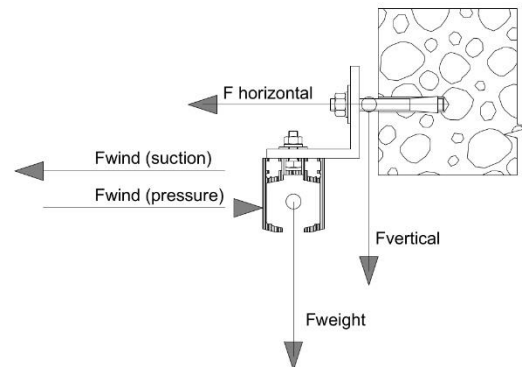
Fin 8 (Alu R 68x16) : 114N/m²

All screen weights have been calculated with a fin center to center distance of 67 mm. For a more precise weight calculation of screens with a different fin ctc distance, the above weights can be multiplied with : 67 / ctc.

2. Windload (Fpressure / Fsuction)

Windloads that act on the shutter can occur as pressure and as suction. In the drawing below they are "Fpressure" and "Fsuction".

The maximum windload on a rails bracket is as follows :
maximum windload = ((shutter-surface) * (windload)) / 2



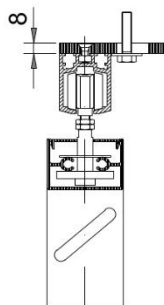
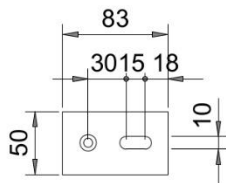
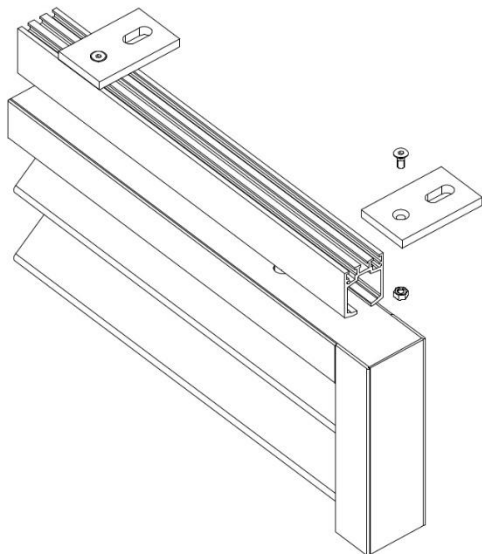
There are two load-combinations that can act on the sliding shutter:

1. Fweight + Fwind (pressure)
2. Fweight + Fwind (suction)

The resulting action forces on the bolt that fixes the rail bracket are:

1. $F_v = F_{weight}$, $F_h = (2,4 * F_{weight}) - (F_{wind}(pressure))$
2. $F_v = F_{weight}$, $F_h = (2,4 * F_{weight}) + (2 * F_{wind}(suction))$

FIXATION – RAIL BRACKET 2



Loads, applied on the rail brackets come from the dead weight of the shutters and wind induced pressure and suction on the shutters:

The connection between the bracket and the building structure must be able to withstand the above loads.

1. Shutter weight (Fweight)

To calculate the shutter weight shown in the picture below as "Fweight", the square-meter shutter weight must be multiplied with the actual shutter surface:
The square-meter shutter weight mainly depends on fin type:

Fin 1 (Alu rounded 60x10): 83 N/m²

Fin 3 (Alu foil 70x15) : 106 N/m²

Fin 5 (WRC 68x16) : 82N/m²

Fin 6 (Alu S 70x48) : 93N/m²

Fin 7 (Alu Z 70x48) : 93N/m²

Fin 8 (Alu R 68x16) : 114N/m²

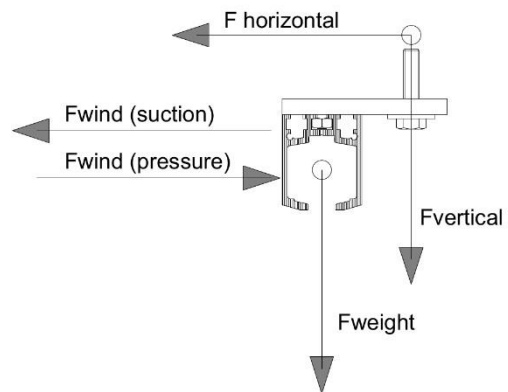
Alu screen weights have been calculated with a fin center to center distance of 67mm.

For a more precise weight calculation of shutters with a different fin ctc distance, the above weights can be multiplied with: 67 / ctc.

2. Windload (Fpressure/ Fsuction)

Windloads that act on the shutter can occur as pressure and as suction. In the drawing below they are "Fpressure" and "Fsuction". The maximum windload on a rail bracket is:

Maximum windload = ((shutter surface) * (windload)) / 2



There are two load-combinations that can act on the sliding shutter:

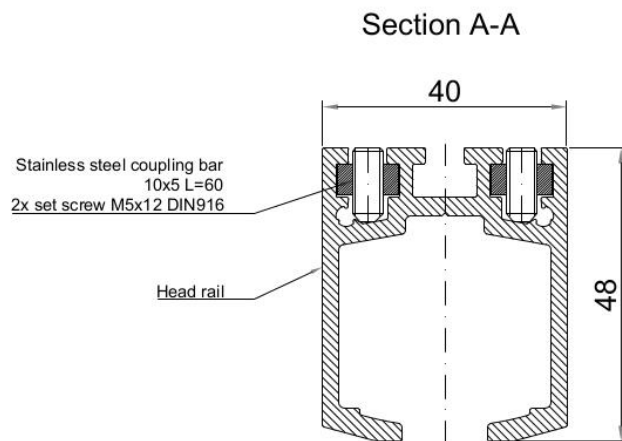
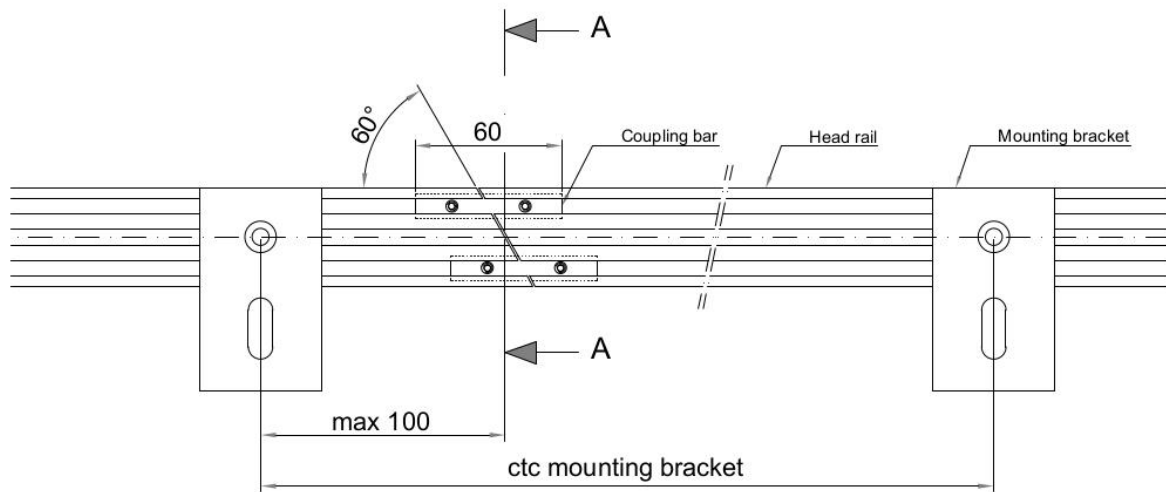
1. Fweight + Fwind (pressure)
2. Fweight + Fwind (suction)

The resulting action forces on the bolt that fixes the rail bracket are:

1. Fvertical = 5 * Fweight
Fhorizontal = - Fwind (pressure)

2. Fvertical = 5 * Fweight
Fhorizontal = Fwind (suction)

RAIL FIXATION – HEAD RAIL COUPLING

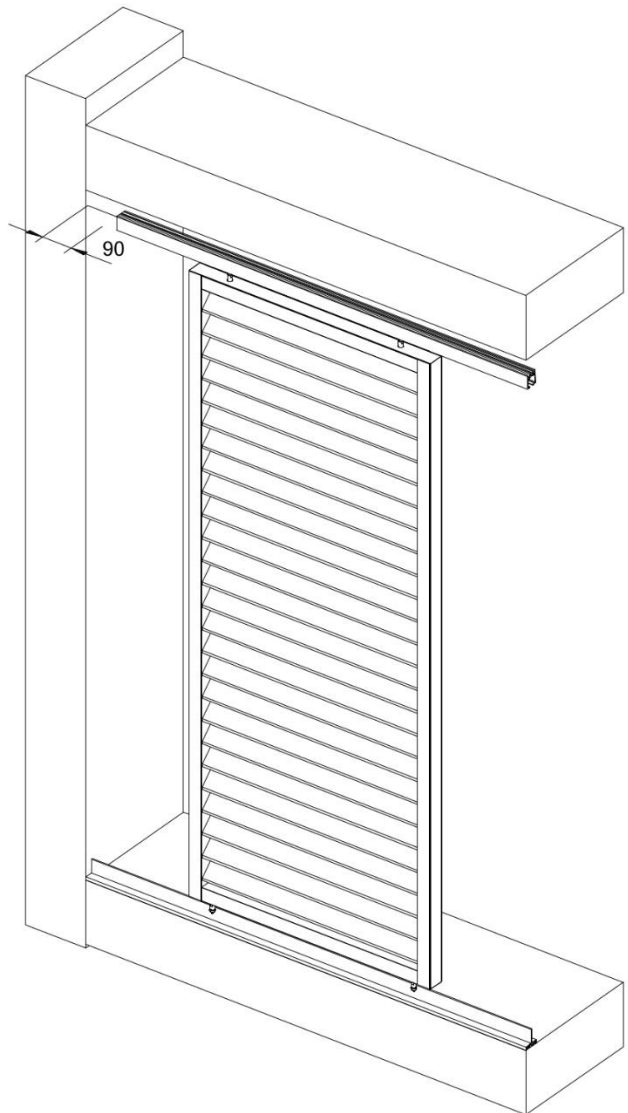
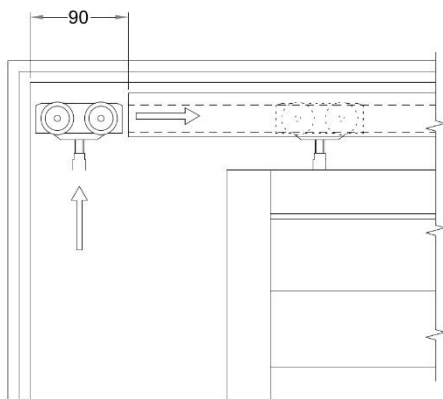


RAIL FIXATION – SHUTTER INSTALLATION

To be able to slide the top runner into the rails, a free space between the rails-end and the building structure of 90mm. is needed.
(see picture on the right)

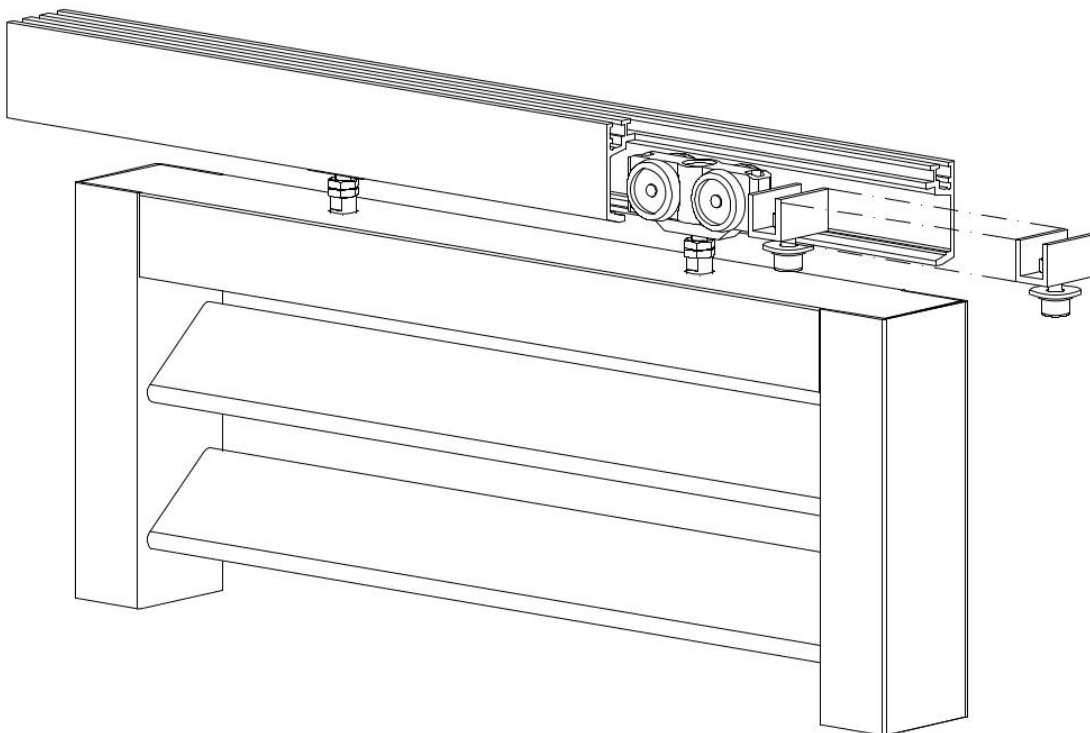
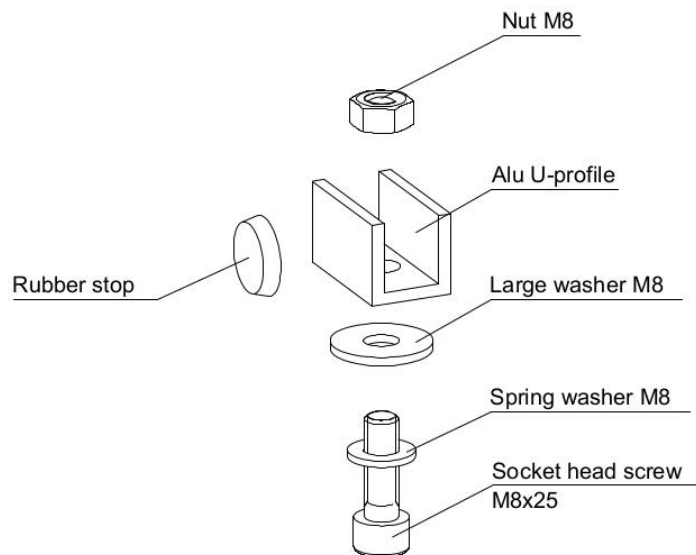
A possible instruction for installing the shutter :

1. Install top rails.
2. Install bottom rails.
3. Place runners into top rails.
4. Place shutters onto bottom rails
5. Connect shutter to the top rails.



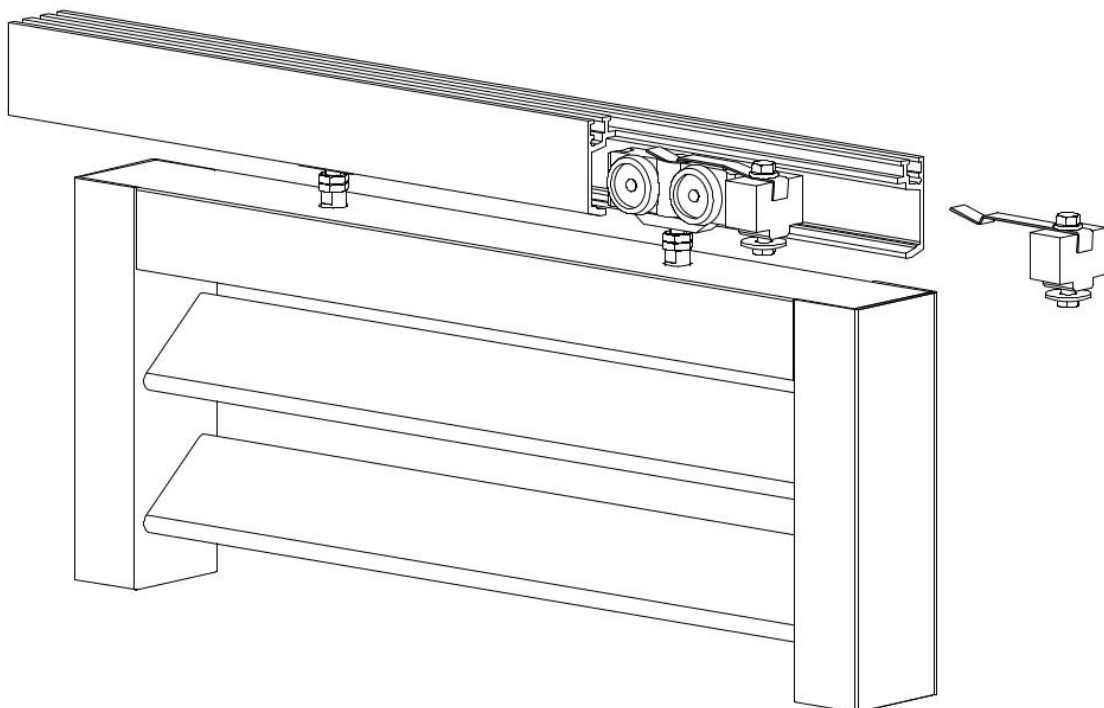
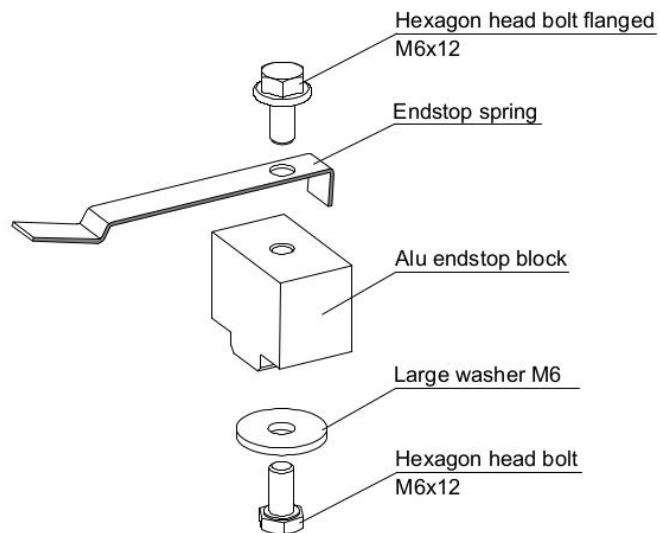
RAIL FIXATION – ENDSTOP

The endstop can be used to mark the end-position of the shutter accurately
Typically for use with motorized shutters

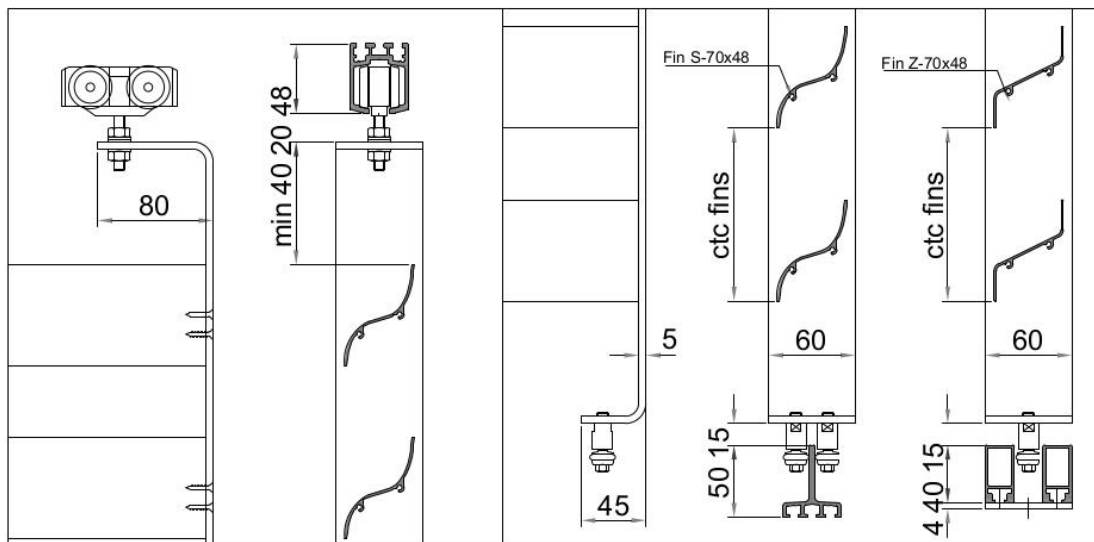
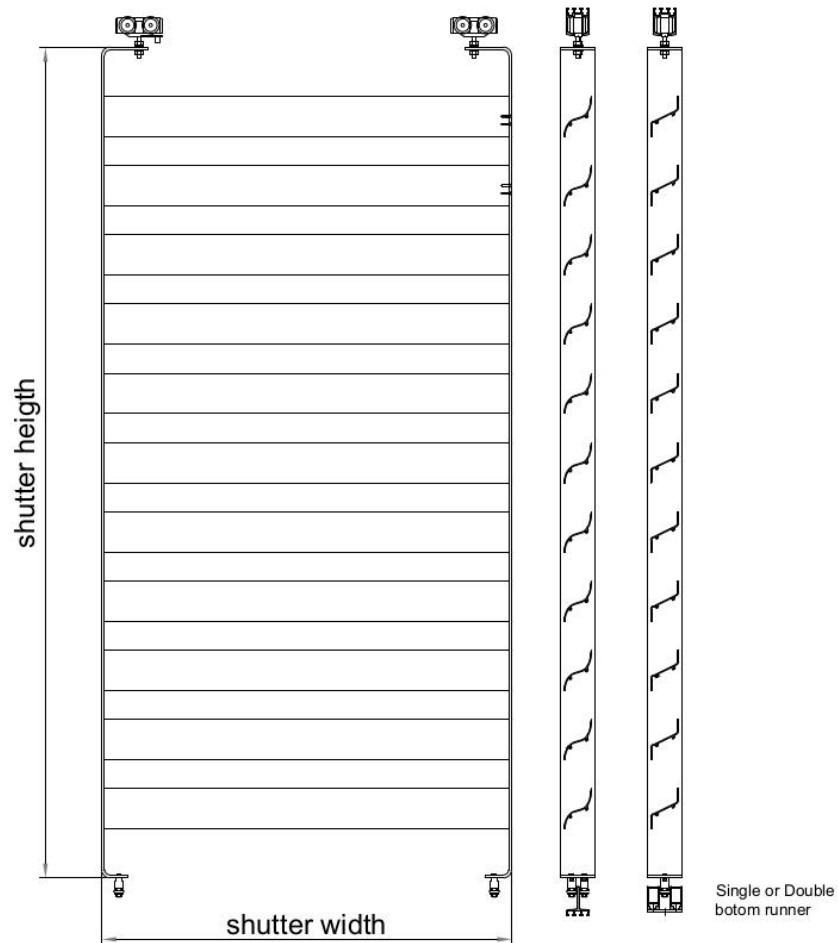


RAIL FIXATION – SPRING ENDSTOP

The spring endstop can be used to mark the end-position of the shutter accurately and hold this position fixed . Only to use with manual shutters

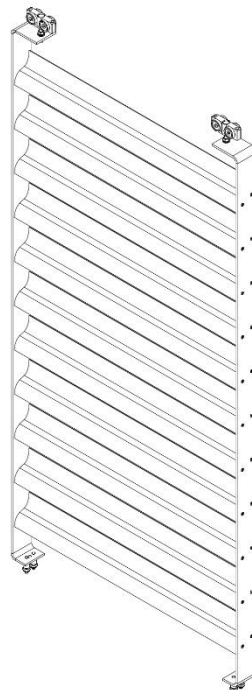
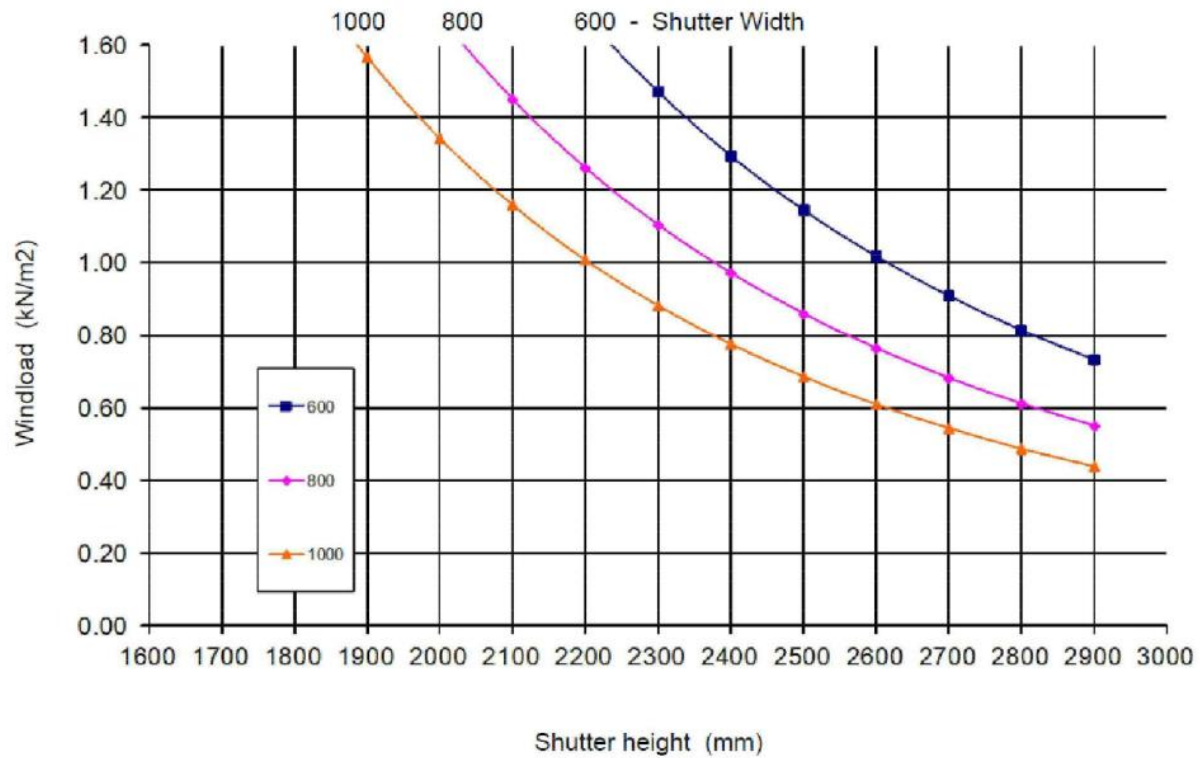


FLAT BAR FRAME 60x5

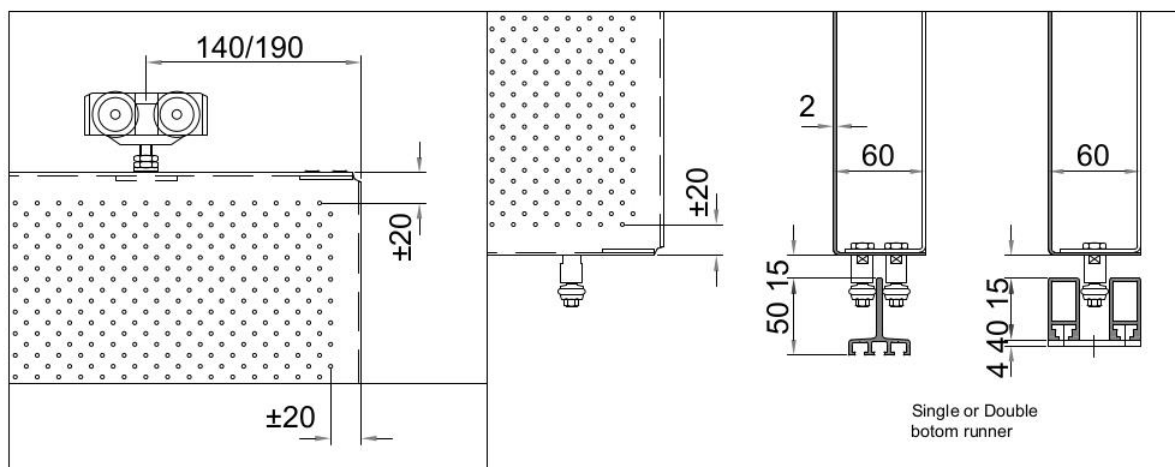
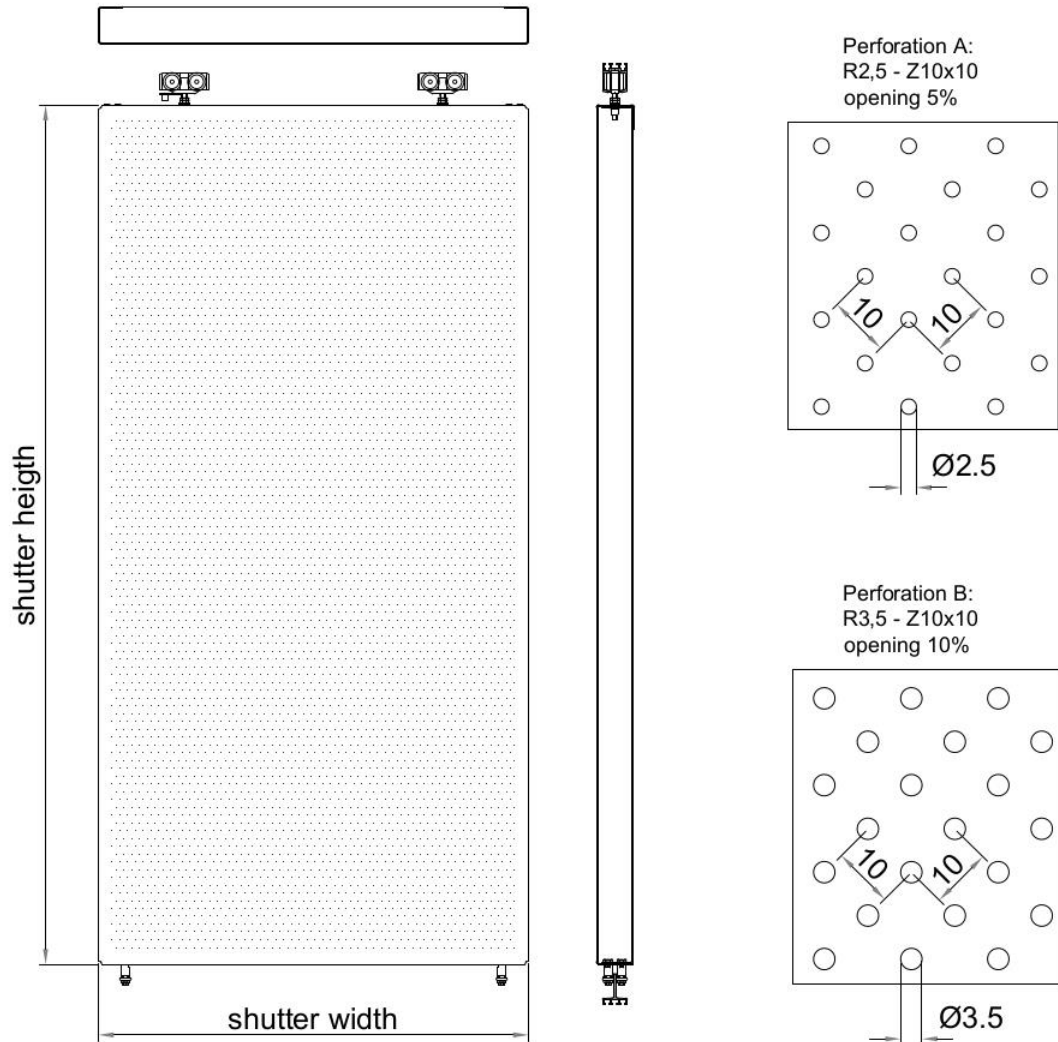


FLAT BAR FRAME 60x5 – FRAME DIMENSIONS

Shutter heights fixed fin S 70x48 – Z 70x48
Flat bar frame – Opening fins 40%

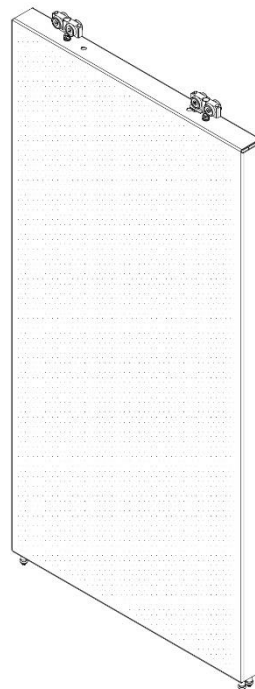
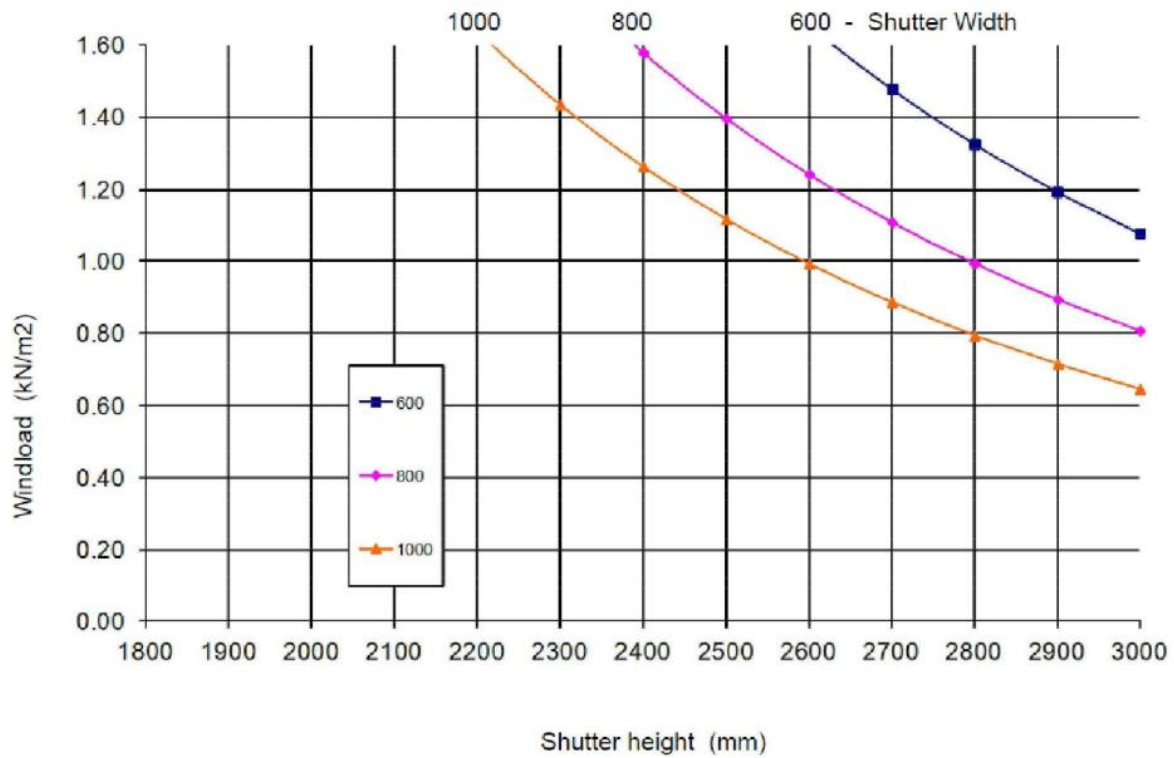


PERFO SHEET SHUTTER



PERFO SHEET SHUTTER – FRAME DIMENSIONS

Shutter heights perfo shutter – opening 5-10%







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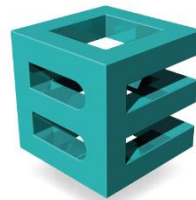
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